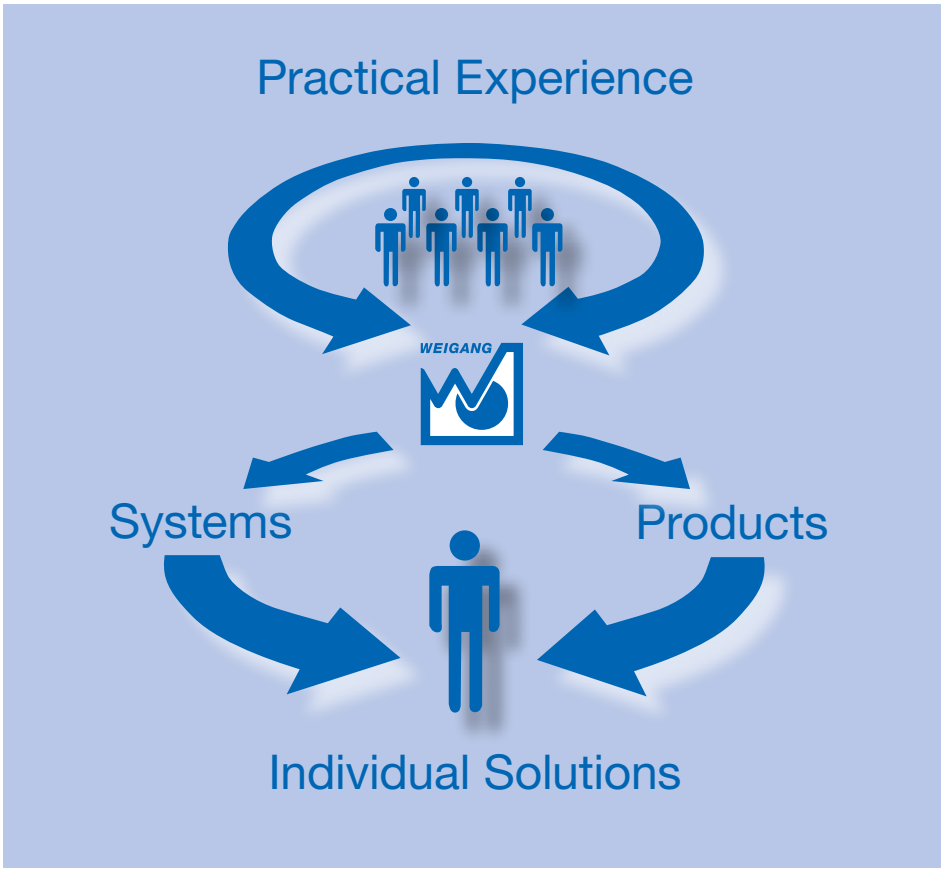
WEIGANG

Motivation Through Organisation

Planning

WEIGANG – Competent Solutions



Visualisation for *WEIGANG* – information, goals, sequences and results displayed in a simple and understandable way – has always been a centralized subject.

Through decades of experience in manufacturing and sales of organisational
solutions a wide range of products and applications was established, which offers our customers and interested parties a large spectrum of individual solutions.

Our regional sales partners are available to assist you with their professional competence in these areas on-site.

- Visual Management
- KANBAN, CIP, TQM, TPM, etc.
- Planning
- Controlling
- Scheduling

WEIGANG...

Since 1945 *WEIGANG* produces conventional organisational means.

The production facilities comprise metal, wood, plastic and paper processing.

Our top priorities are high-quality products and satisfied customers.

We combine production know-how with the experience from various manufacturing sectors and thus offer a wide range of products which meet all of our customers expectations.
However, it is important that every single member of our staff has the same understanding of quality and reliability.

Therefore, we have been focusing on complying with the DIN ISO 9001 standard and were certified already in May 1997.

...when ideas turn into products

Visit our website

www.weigang.de

Certified Production in Germany

Planning System PLANO 7

Channel planning board for use with cardboard strips and plastic signals for visualization of projects, personnel, capacities, orders, improvement suggestions, schedules and many more planning jobs

Planning System DYNA 15

Planning board with profile rails for coloured, writeable, snap-on bars. Ideal for scheduling of shift work, absentee overview or as matrix for employee qualification.

Planning System ORGA 21

The compact pegboard planning system for transparent planning, accurate to the day. Ideal for holiday/vacation planning, over a time period of 1 year and more.

Production Planning Board 27

The tool for planning, control and target-performance comparison. Planning slips show the current capacity utilisation and provide information in reference to the status of orders, deadline and capacity.

Card Planning Board 33

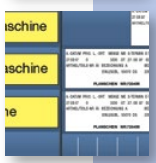
The versatile one: 2 board widths, 3 board heights and 4 different visible edges for 5 different document sizes with a capacity from 2 to 12.5 mm.

Docu Panel Size I and II, Stagger Display IV 40

Compact document overview and organisation on sturdy panels for different tasks.

Channel Planner V 42

Expandable panel system with self-clipping plastic channels for maximum use of machines, order and capacity planning.



Channel Planner V – KANBAN 44

The solution for KANBAN control! Transparent display of the KANBAN cards, the numerous variations and modular concept of the board system provide the necessary flexibility.

Cascading Display – one compartment, 1000 possibilities 49

Versatile, coloured metal compartments for different document sizes. Order overview, work distribution, organisation and filing system or KANBAN control using the colour code doctrine.

Wall Pockets 51

Sturdy, transparent pockets made of plastic for quick access

Workshop Scheduling Board 52

Planning and order allocation with job order pockets for workshops, body shops, metalwork shop, maintenance divisions, small businesses.

Solutions 55

Individual products pertaining to planning, pocket and visualisation systems made to our customers requirements. *WEIGANG*..... where ideas turn into products.

Planning

Why planning?

Planning boards help to display projects, tasks and work flows according to their sequence and also show the time and capacity requirement. This allows a fast recognition of availability, responsibility, utilization of availability, status of processing or imminent delays, and therefore immediate reaction.

Which type of planning?

The task is the deciding factor for the type of planning. We distinguish between line and column planning, which displays the result of a thorough breakdown of the task.

Questions for line planning:

1. Which planning cycle in hours, days, weeks or months is required?
2. What is the smallest time unit that shall be displayed?
3. How many rows are required to list the projects to be planned, employees, machines etc. one below the other?
4. Are there additional rows available for extensions and/or a legend?
5. Which display items or documents shall be used; for example paper size A4, A5, or EDP format, cardboard strips as well as plastic signals?

Fig.: Planning System PLANO

3 Row and column planning

Questions for column planning:

1. What should be identifiable in the header line?
2. Which display items or documents shall be used?
3. Depending on the display item or document to be used, which column width is required?
4. How many activities have to be listed one below the other?
5. What is the required holding capacity of each single line?

Fig.: Planning System DYNA

...any questions?

We are glad to assist you!

Fig.: Boards with a versatile time line/axis: »Sliding Planning«

»Sliding Planning«

The individual board panels of the sliding planning system can be aligned next to each other on suspension or wall rails. Planning panels can be rotated; the ones no longer needed or completed are taken out of the suspension rails on the left side and are reinserted on the right side as the last panel.

Thus all the ongoing events/operations are always current on the left side at the beginning of the planning. Title panels and T-cards are used to designate the individual rows.

Fig.: Boards with a »fixed frame«

»Fixed Frame«

The fixed frame planning board system allows universal, simple and clear planning. The planning board consists of individual, modular expandable boards. The entire board is comprised by a frame.

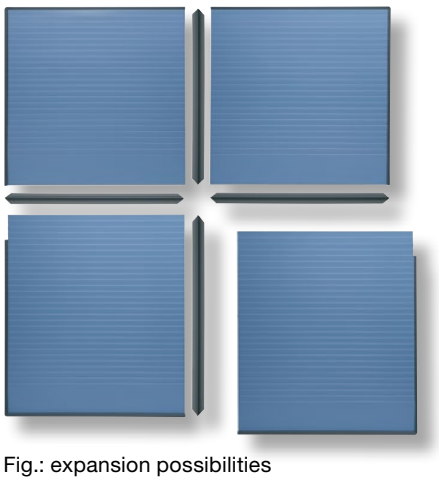


Fig.: expansion possibilities

Sliding Planning

Fig.: Sliding Planning – combination of the planning systems PLANO and DYNA. Other combinations with planning system ORGA, basic boards, card planning boards, etc. are possible.

Every planning is an on-going process with time. Efficient planning instruments must adapt to this fact by providing an »endlessly« usable line. In order to meet this demand, *WEIGANG* has designed the »Sliding Planning« system.

For the sliding or so called continuous planning a variety of planning system types are available depending on requirements. All of them provide an optimum visualisation of the tasks, in order to reach at most transparency with the least amount of time and effort.

The entire system is composed of individual planning panels. The title and planning panels of different sizes allow individual planning as well as optimum usage of available wall space. The use of free-standing frames is also an option.

5 The Principle

The principle behind the sliding planning is that the completed, empty planning panels are removed and the entire remaining planning surface can be shifted to the left next to the title panel. The unused planning panels will be reinserted on the right side into the wall rail and are available for further planning.
A wide planning range is constantly available through this approach.

Being able to plan on »two levels« allows the optimum use of the available wall space, and the opportunity to move the title panel simplifies the line allocation.

It is easy to move the individual planning panels in and out of the wall rails. The planning elements are held together as a combined planning surface with magnets, and can be separated easily.

Easy-moving ball bearing rollers guarantee the entire board or individual planning elements to slide without getting jammed.

The wall rails are available in different lengths, to be used as basic rail and can be extended later with expansion rails to any length, depending on the requirement of the planning range. The included mounting kit ensures easy and fast wall mounting, expediting the use of the planning board.

Fig.: Wall Twin Rails with mounting kit

Professional Planning is the foundation for every business to be successful on the market. The instruments used – the planning system – must be flexible and adjustable. The possibility of identifying bottlenecks and a quick reaction must be simple and fast.

WEIGANG´s planning board programme with a fixed frame is manageable and provides an overview of the essentials. Functionality and modern design are combined with a user friendly and individually designable planning system with the fixed frame planning system.

All boards have an elegant and sturdy frame. The modular concept enables an expansion of the board at any time. The connectors between the frame parts and connector strips of the planning boards provide maximum stability.

It only takes a few easy steps to mount the planning boards with a fixed frame on the wall. The included mounting kit and a few tools is all you need. The alignment pieces simplify the horizontal mounting.

The fixed frame system grows by demand. The fixed frame system enables reliable, simple and well arranged scheduling.

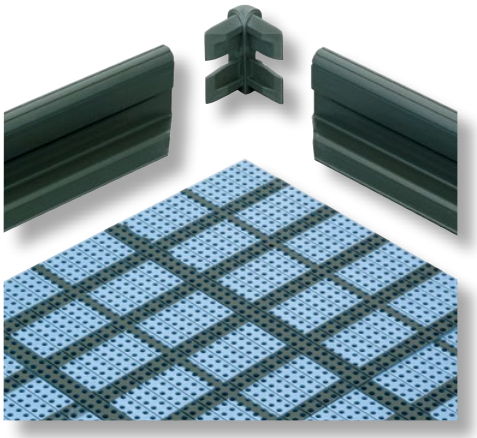
The Principle 6

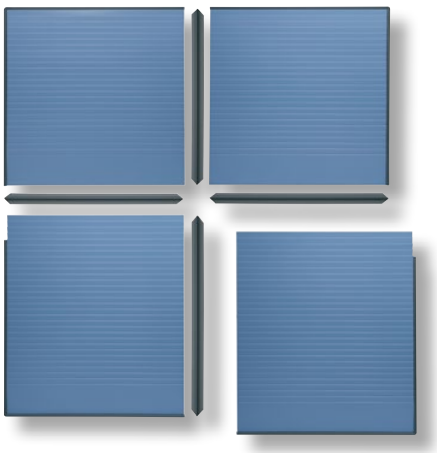
The versatile fixed frame system

- Planning System PLANO – fixed frame universal board for cardboard strips with added signals
- Planning System DYNA – fixed frame profile board with write-on and moveable indicator bars
- Planning System ORGA – fixed frame pegboard for exact to the day scheduling for years
- Channel Planner V – fixed frame self-clipping rows for different document sizes with a 24 mm visible edge

Because of the **modular design** an adjustment of the planning board is easy when planning situations change. The fixed frame boards suit any office based on their functionality and modern design.

Utensil trays made of plastic, which slide into the bottom frame of the planning board, keep pens, pencils and supplies at hand.



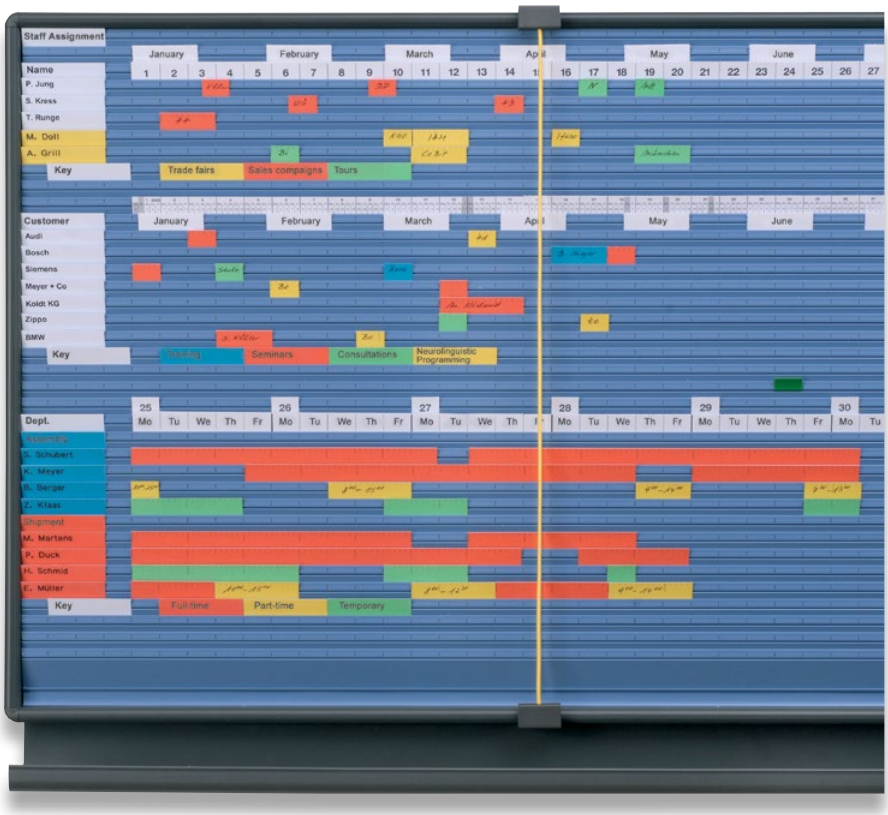


Project Planning

The foundation of an accurate and reliable project planning is always an explicit and clear arranged visualisation of the overall project with all its activities, whose duration is limited by start and finish dates.

This application sample shows the advantage of the planning system PLANO and the possibility to apply three different time scales at the same time.

7 Planning System PLANO



Personnel Planning

An explicit and clearly arranged visualisation shows who will be utilized or trained where and when, this means everyone sees where the colleagues can be found.

Where are personnel shortages, where are free spaces?

Capacity Planning – Sliding Planning

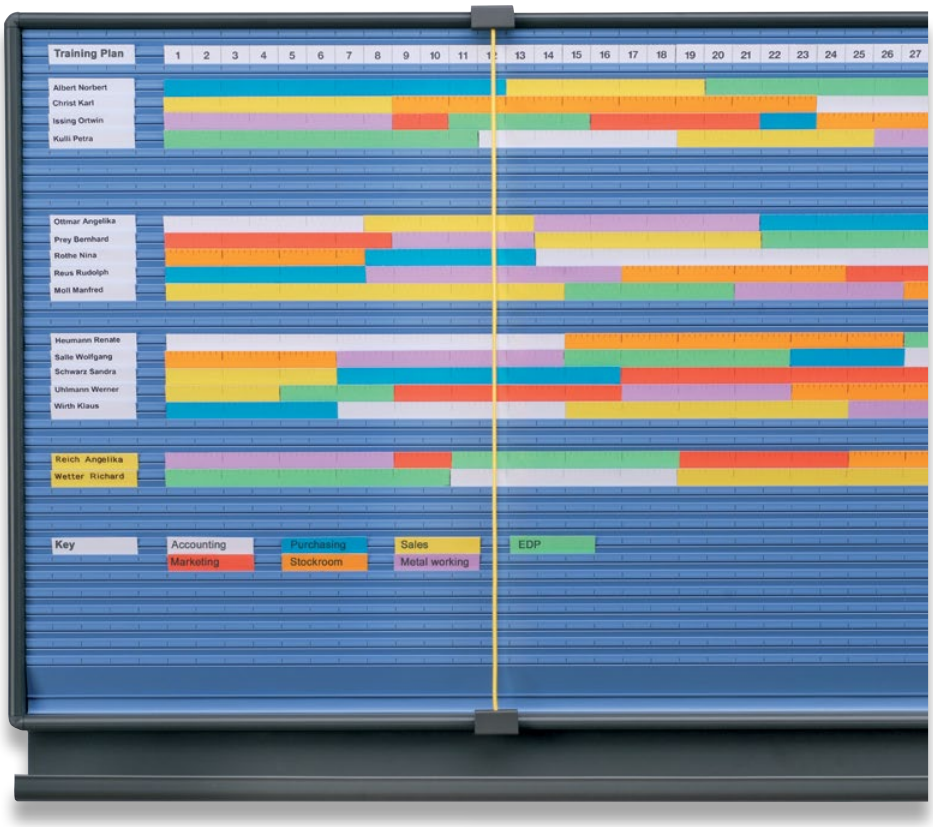
It is quite a challenge to accommodate the deadlines set by our customers and the ideal efficiency of the machines or assets.

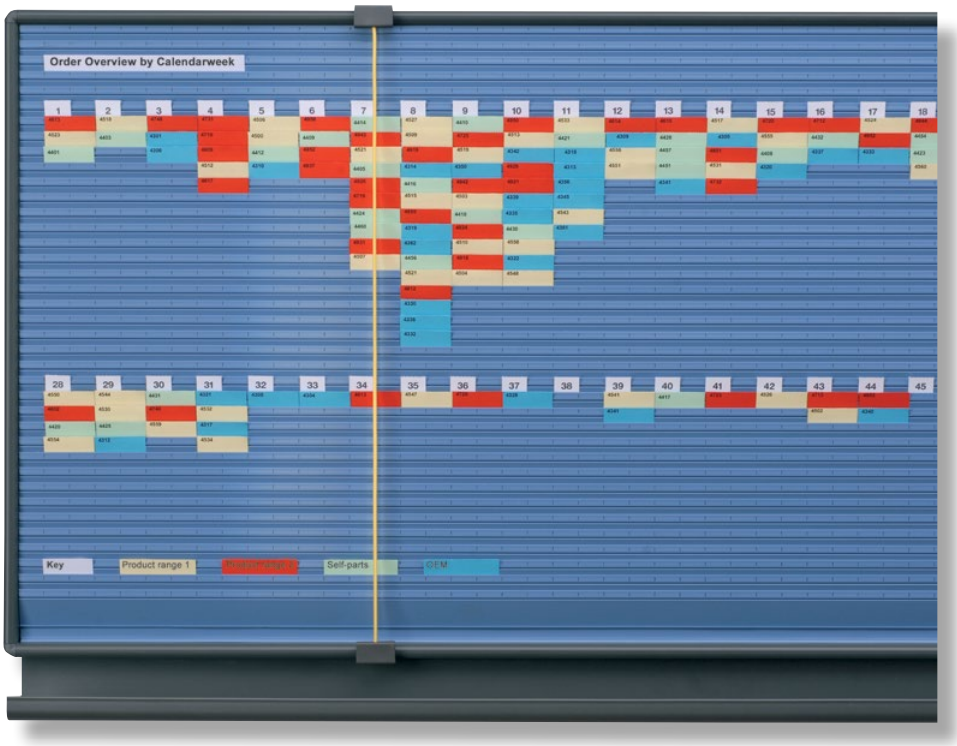
The visualisation of the scheduled work order times help to make the right decision. The various activities are shown by the colours.

Training Programme

The realistic and chronological structure of the training programme requires the overview of the training in the individual departments.

These should not be under or over staffed. The requirements can be well matched on the planning system PLANO and visualised with the coloured strips. Special dates, e.g. exams can be shown with additional plastic signals.

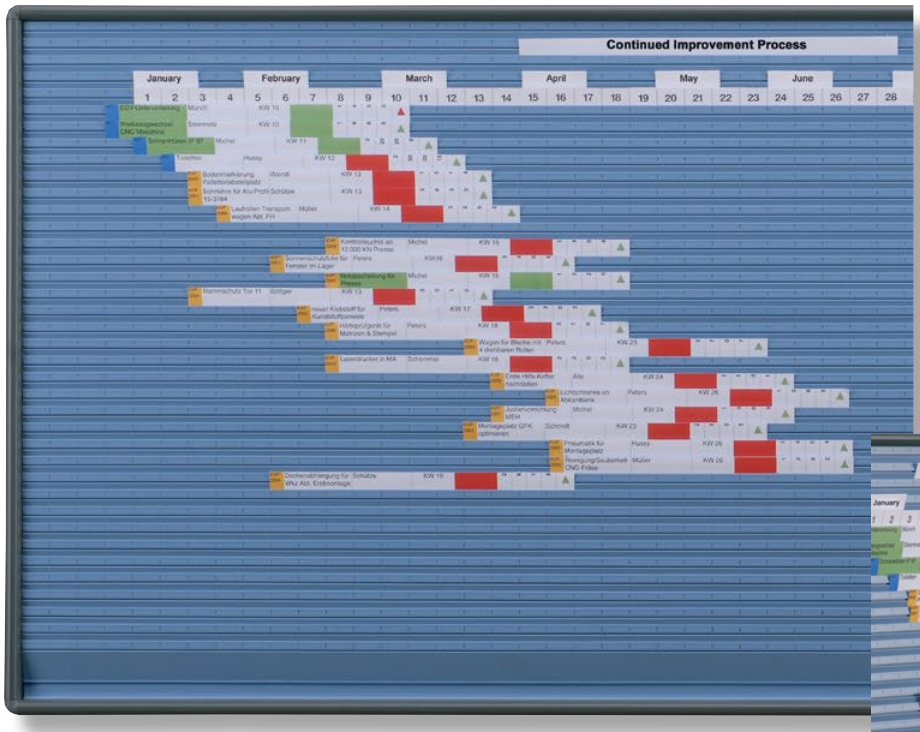




Order Overview

Immediately recognisable with one look, how many orders exist in which week from which customers or production areas. The coloured differentiation allows you to recognize the peaks in the separate areas immediately.

9 Planning System PLANO



CIP Boards

The development of a continuous improvement process from the employee suggestion system not only requires motivated staff, but also a structured and transparent process flow, clear responsibilities and properly functioning control. Using a scheduling board system, you can present the measures to be taken for improvement on a specially designed CIP-card in the board. All required information for the project is listed on this card.

Samples of CIP – cards and legends

www.weigang.de

Weekly Planner

The weekly planner allows everyone to see at one glance which task has to be handled. The weekly planner has self-clipping channel rows to insert different coloured cardboard strips.

The coloured cardboard strips show project phases, time periods or sequences. Additionally, it is possible to mark special dates with coloured signals, which function as a »visible alarm clock«.

Planning System PLANO

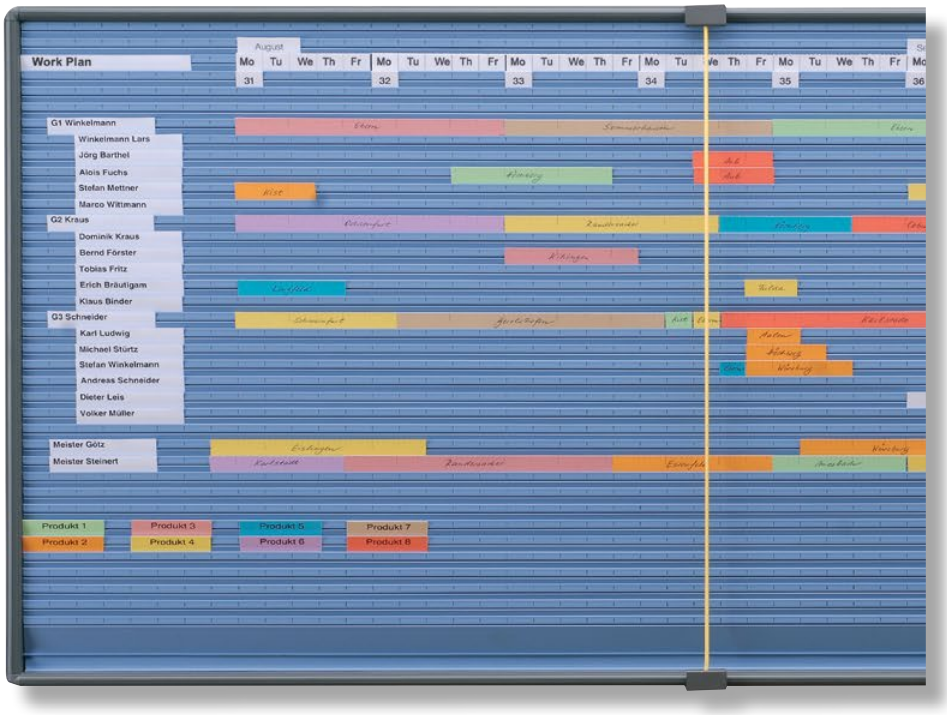
Planning 1 week for 45 employees or
Planning 3 weeks for 15 employees
W = 1260 mm, H = 720 mm,
28 mm scaling, 5 days a week,
8 hours a day, 1 hour = 28 mm,
plus 3 hours for Saturday,
56 channel rows
Item No.: 88 35 735

Scale Strips
white, Mon – Sat, 28 mm scaling
L = 1204 mm, 1 PK = 2 pieces
Item No.: 83 50 245

Work Plan

A visually displayed work plan on a planning board is an important resource for every proactively operating company. Complex coherences can be identified as well as individual sequences.

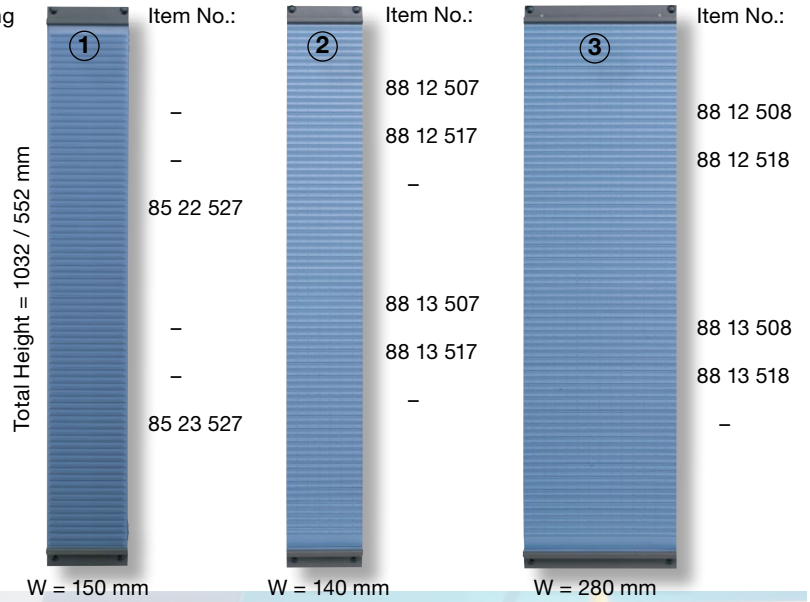
This simplifies decisions and grants reliability. The figure shows »who has to do what, when, where and how long«.



The Planning System PLANO

is an all-purpose planning board adequate for every planning task. The overlapping channel rows are designed to insert cardboard strips. The self-clipping function of the individual rows prevents accidental movement of the cardboard strips. The universal capability of the planning system PLANO is displayed by the signals which can be placed on the channels. They stand out behind the data strips and enable an additional possibility of visualisation. Out of the 32 mm data strips 12 mm are visible, also an additional 2 mm of the signals are visible.

Height/Scaling	Item No.:	Item No.:	Item No.:
960 mm			
20 mm	–	88 12 507	88 12 508
28 mm	–	88 12 517	88 12 518
Title Panel T-cards	85 22 527	–	
480 mm			
20 mm	–	88 13 507	88 13 508
28 mm	–	88 13 517	88 13 518
Title Panel T-cards	85 23 527	–	–



Title Panel for T-Cards ①
W = 150 mm, H = 960 mm or H = 480 mm with slots.
Number of usable rows if T-cards in the following size are used:
148 mm = 68 rows or 29 rows
52 mm = 77 rows or 37 rows
Row spacing is 12 mm.

Planning/Title Panel ②
W = 140 mm, H = 960 mm with 77 channel rows or H = 480 mm with 37 channel rows. Row spacing is 12 mm. Optionally vertical scaling with a 20 mm or 28 mm spacing is available. In combination with T-cards the planning panel can also be used as title panel.

Planning Panel ③
W = 280 mm, H = 960 mm with 77 rows or H = 480 mm with 37 rows. Row spacing is 12 mm. Optionally vertical scaling with a 20 mm or 28 mm spacing is available.

11 Planning System PLANO

Set of Wall Rails
light metal, umbra grey RAL 7022 with 2 tracks for planning panel and title panel, incl. mounting kit and instructions.

Basic Rail w/side trim		Expansion Rail	
Length	Item No.:	Length	Item No.:
440 mm	85 51 520	440 mm	85 51 525
720 mm	85 51 521	720 mm	85 51 526
900 mm	85 51 522	900 mm	85 51 527
1000 mm	85 51 523	1000 mm	85 51 528
1280 mm	85 51 524	1280 mm	85 51 529

Dateline Cursor
3 mm in dia., yellow – hooked into trim rail, it shows the current status.
Length:
960 mm Item No.: 87 69 501
480 mm Item No.: 87 69 502

Utensil Tray
for pens, strips etc. to slide onto wall rail.
Depth = 55 mm

Length	Item No.:
440 mm	85 56 520
720 mm	85 56 521
900 mm	85 56 522
1000 mm	85 56 523
1280 mm	85 56 524

T-Card with lines
W = 148 mm, H = 52 mm
Colours: white (2), yellow (3), pink (4), blue (5), green (6)
100 cards = 1 pk
Item No.: 85 89 10*

Traveller aluminium profile
for attachment to trim rail, incl. label strips for 12 mm row spacing and self-adhesive transparent cover.
Length 960 mm
Item No.: 88 52 501
Length 480 mm
Item No.: 88 52 502

*when ordering please add colour number!

Free-standing frames for »sliding planning« and »fixed frame boards« on page 26

PLANO Basic Model
Size without Frame

WxH mm	Rows	Scaling	Item No.:
1260x720	56	20 mm	88 35 725
1260x720	56	28 mm	88 35 735
1260x**480**	36	20 mm	88 35 705
1260x480	36	28 mm	88 35 715
420x720	56	20 mm	88 35 525
420x720	56	28 mm	88 35 535
420x**480**	36	20 mm	88 35 505
420x480	36	28 mm	88 35 515

Size with frame H=752 or 512 mm

Size with frame W=1286 or 446 mm

including
- frame
- dateline cursor
- utensil tray
- mounting kit

Expansion Board to extend the basic model **downwards**

WxH mm	Rows	Scaling	Item No.:
1260x720	60	20 mm	88 36 725
1260x720	60	28 mm	88 36 735
1260x**480**	40	20 mm	88 36 705
1260x480	40	28 mm	88 36 715
420x720	60	20 mm	88 36 525
420x720	60	28 mm	88 36 535
420x**480**	40	20 mm	88 36 505
420x480	40	28 mm	88 36 515

Size with frame H=745 or 505 mm

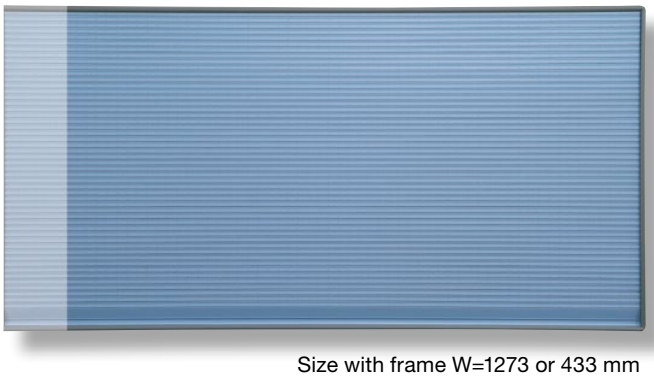
Size with frame W=1286 or 446 mm

including
- 2 lateral frame profiles with connectors
- 1 connecting trim horizontal
- mounting kit

Expansion Board to extend the basic model to the **right**

WxH mm	Rows	Scaling	Item No.:
1260x720	56	20 mm	88 37 725
1260x720	56	28 mm	88 37 735
1260x**480**	36	20 mm	88 37 705
1260x480	36	28 mm	88 37 715
420x720	56	20 mm	88 37 525
420x720	56	28 mm	88 37 535
420x**480**	36	20 mm	88 37 505
420x480	36	28 mm	88 37 515

Size with frame H=739 or 499 mm



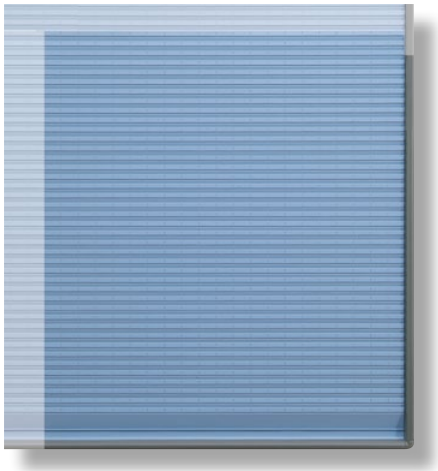
Size with frame W=1273 or 433 mm

including
- frame profile for top and bottom with connectors
- 1 connecting trim vertical
- utensil tray
- mounting kit

Expansion Board to extend to the **right, downwards**

WxH mm	Rows	Scaling	Item No.:
1260x720	60	20 mm	88 38 725
1260x720	60	28 mm	88 38 735
1260x**480**	40	20 mm	88 38 705
1260x480	40	28 mm	88 38 715
420x720	60	20 mm	88 38 525
420x720	60	28 mm	88 38 535
420x**480**	40	20 mm	88 38 505
420x480	40	28 mm	88 38 515

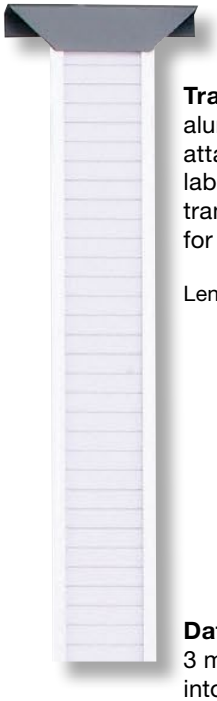
Size with frame H=745 or 505 mm



Size with frame W=1273 or 433 mm

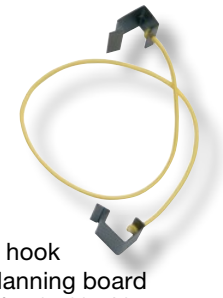
including
- connecting trims horizontal and vertical
- mounting kit

Signal Storage Case, without contents, 8 compartments
Size: 335x225x55 mm
Item No.: 85 61 003



Traveller
aluminium profile for attachment to frame incl. label strips and self-clipping transparent cover. Marking for row spacing 12 mm

Length:	480 mm	Item No.:. 88 52 505
	720 mm	Item No.: 88 52 506
	960 mm	Item No.: 88 52 507
	1200 mm	Item No.: 88 52 508
	1440 mm	Item No.: 88 52 509



Dateline Cursor
3 mm in dia., yellow to hook into the frame of the planning board

Length:	480 mm	Item No.: 87 69 503
	720 mm	Item No.: 87 69 523
	960 mm	Item No.: 87 69 543
	1200 mm	Item No.: 87 69 563
	1440 mm	Item No.: 87 69 583

13 Planning System PLANO – Accessories

Scales, white, 280 mm long, perforated at 140 mm, perforated horizontally every 32 mm

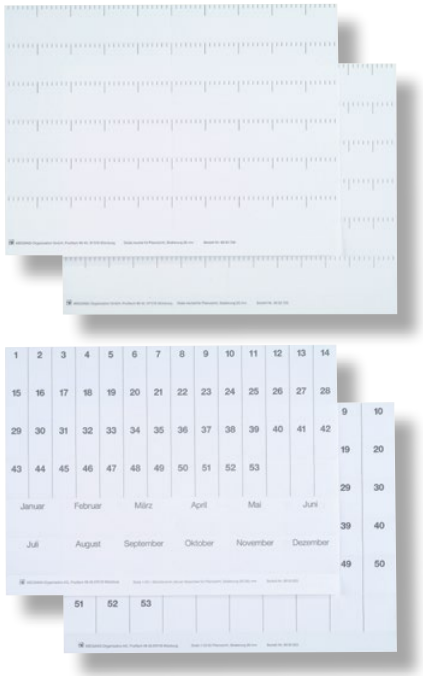
Scales, plain
Front side with 4/20 mm scaling
6 scales = 1 SH
Back side with 4/28 mm scaling

Item No.: 88 93 720

Scale, weeks and months
1-14, 15-28, 29-42, 43-53
1x 1-53 = 1 SH
Front side with 20 mm scaling
including names of the months Jan-Dec

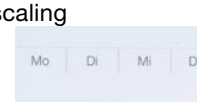
Back side with 28 mm scaling
without names of the months

Item No.: 88 90 853



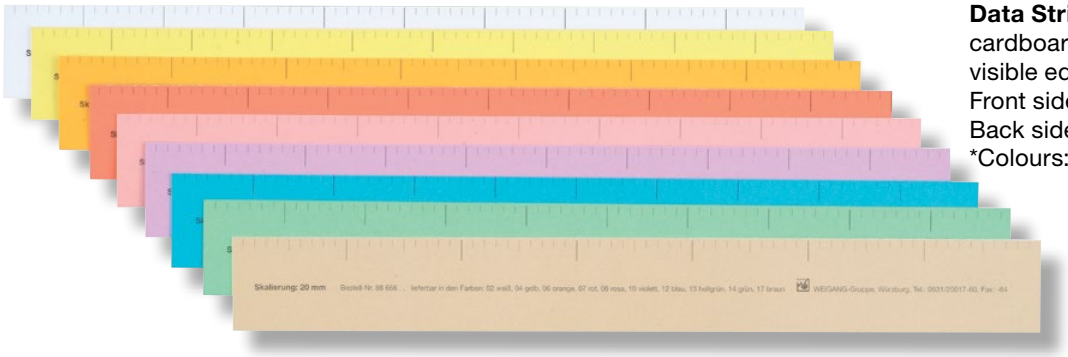
Day Scale (not shown)
Front side with 20 mm scaling
12x Mon-Sun = 1 SH
Back side with 56 mm scaling
6x Mon-Fri
Item No.: 8890920

Scale, days
Front side with 20 mm scaling
14x Mon –Fri = 1 SH
Back side with 28 mm scaling
12x Mon-Fri
Item No.: 88 90 820

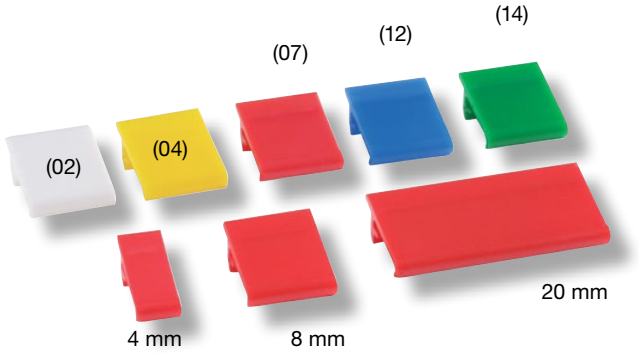


Protective Cover, clear
for data insert cards listed on the right
Height: 32 mm, 50 Pieces = 1 PG
Width: 50 mm Item No.: 88 68 150
Width: 60 mm Item No.: 88 68 160
Width: 70 mm Item No.: 88 68 170

Data Insert Cards
cardboard, with auxiliary line for writing and perforation to tear off, height = 32 mm, visible edge = 12 mm
colours: white (02), yellow (04), red (07), blue (12), green (14), assorted colours (55)
9 cards per strip
10 strips = 1 PK
Width: 50 mm Item No.: 88 68 5*
Width: 60 mm Item No.: 88 68 6*
Width: 70 mm Item No.: 88 68 7*
*when ordering please add colour number!



Data Strips
cardboard, W = 280 mm, H = 32 mm
visible edge = 12 mm
Front side: 4 and 20 mm scaling
Back side: 4 and 28 mm scaling
*Colours: **white** (02), **yellow** (04), orange (06), **red** (07), pink (08), purple (10), **blue** (12), light green (13), **green** (14), brown (17)
in 5 assorted colours (55)
100 strips = 1 PK
Item No.: 88 66 6*
*when ordering please add colour number!



Signale
plastic, to clip-on PLANO channel rows
Colours: white (02), yellow (04), red (07), blue (12), green (14), assorted colours (55)
100 signals = 1 PK

Signal 4 mm wide Item No.: 88 62 1*
Signal 8 mm wide Item No.: 88 62 2*
Signal 20 mm wide Item No.: 88 62 3*

*when ordering please add colour number!

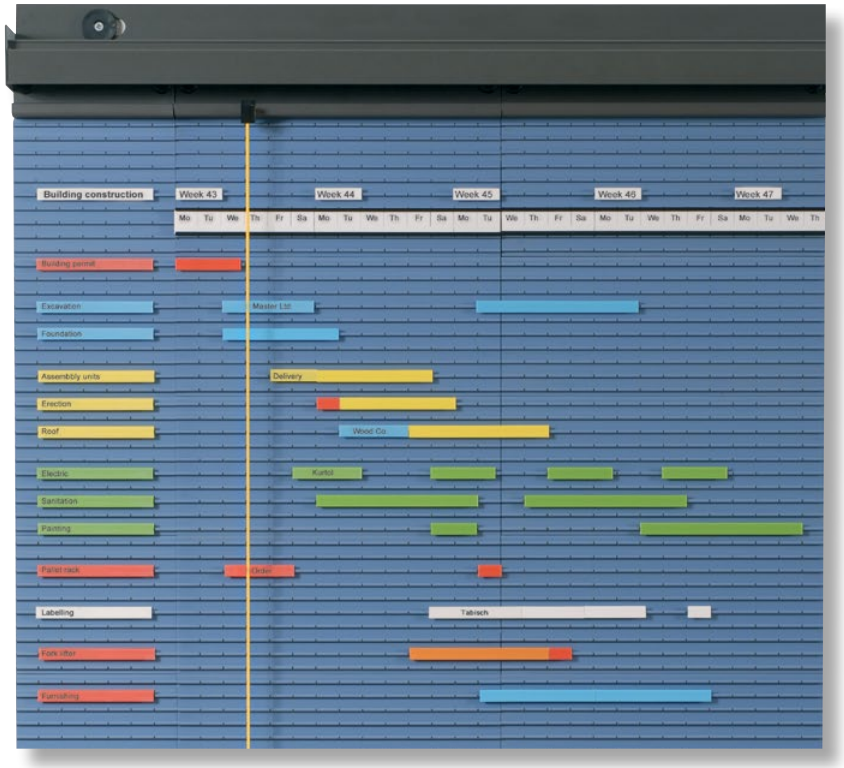
All shifts in view

Which employee in which shift is responsible for which task?

Where are absent times such as vacation or out of the office appointments?

The planning system DYNA shift planner helps to display these facts.
The brightly coloured indicator bars allow you to identify various information from a distance.

15 Planning System DYNA



Project Planning – Sliding Planning

The planning system DYNA uses write-on/dry-erase indicator bars which snap-on. Because of the special profile the indicator bars snap on the rows and are although moveable.

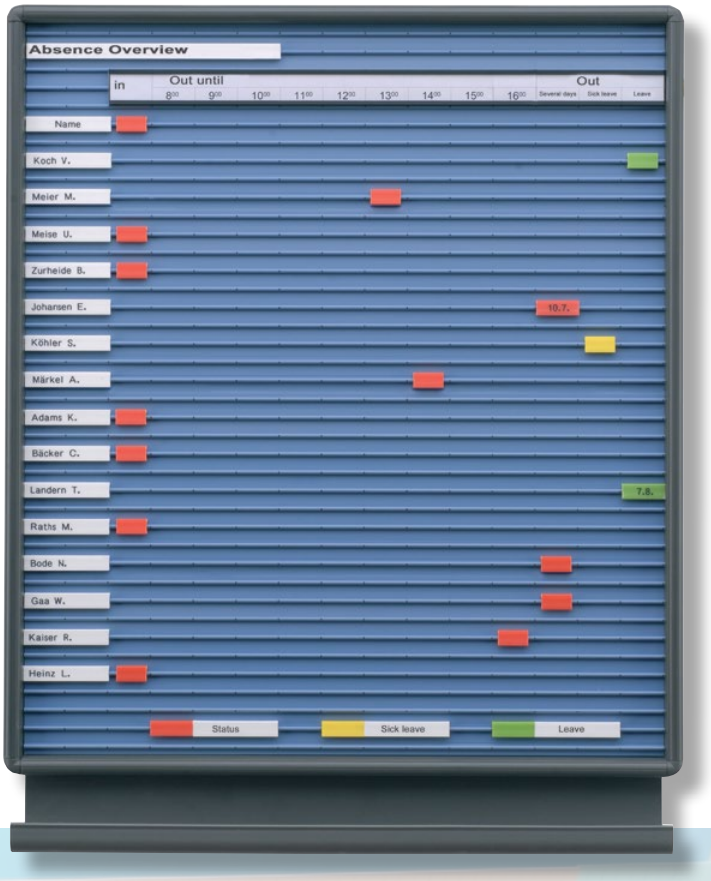
Absence Overview

See at a glance, who is when and for how long out of the office, without changing the programme. It can be so easy.

The planning system DYNA uses coloured plastic signals, which securely snap on the row and are slideable.

The columns indicate the estimated time of return and allow a quick recognition of the staff in the office or at the exhibition stand.

Additional coloured signals can also show absences lasting several days.



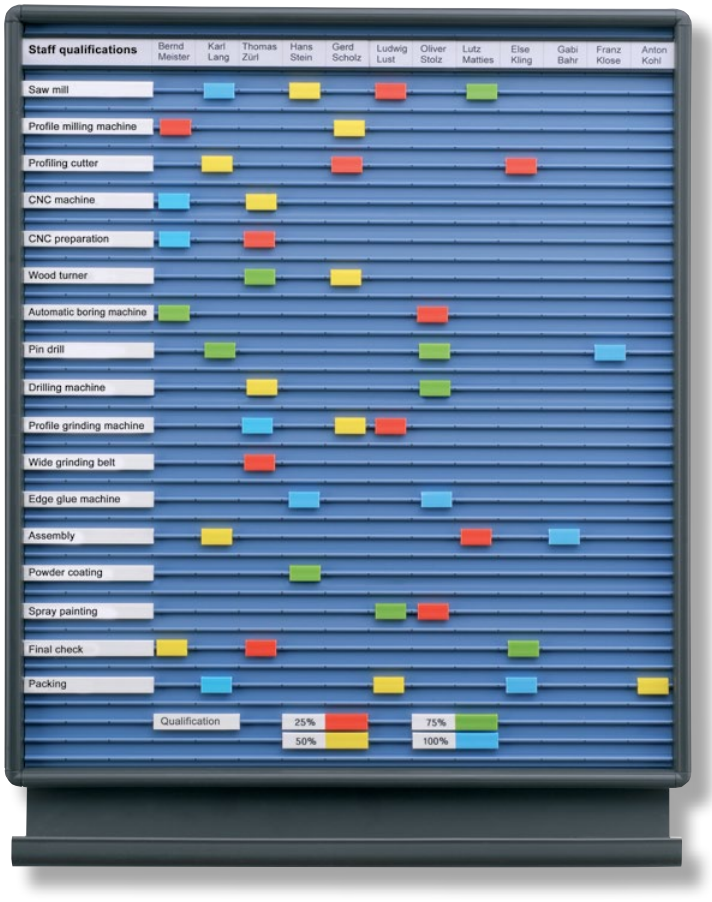
Employee Skills

Who is best qualified for which job/task?

Who needs further training?

These questions are easily answered with the qualification matrix. For the simple and effective description 4 colours are enough.

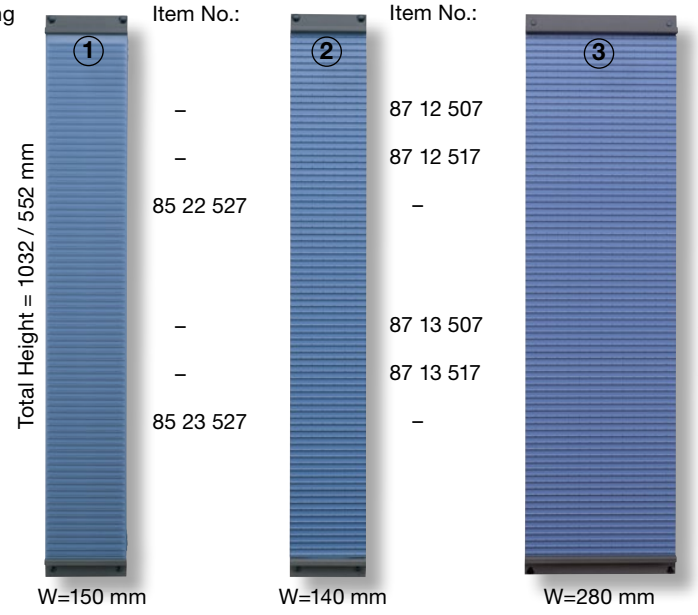
Our idea: A legend will give the board a »voice«.



The planning system DYNA

consists of profile rails, on which write-on plastic bars are clipped. This snap-on mechanism allows easy restructuring or rescheduling. A lot of information can be identified already from a distance because of the coloured signal bars. The sliding planning system can be extended endlessly on the side, »fixed frame« boards can also be extended downward.

Height/Scaling	Item No.:	Item No.:	Item No.:
960 mm			
20 mm	–	87 12 507	87 12 508
28 mm	–	87 12 517	87 12 518
Title Panel T-cards	85 22 527	–	
480 mm			
20 mm	–	87 13 507	87 13 508
28 mm	–	87 13 517	87 13 518
Title Panel T-cards	85 23 527	–	–



Title Panel for T-cards ①
W = 150 mm, H = 960 mm or H = 480 mm with slots. Number of usable rows when
using T-cards in height of:
148 mm = 68 rows or 29 rows
52 mm = 77 rows or 37 rows.
Row spacing is 12 mm

Planning Panel/Title Panel ②
W = 140 mm, H = 960 mm with 80 rows or H = 480 mm with 40 rows.
Row spacing is 12 mm. Vertical scaling with 20 mm or 28 mm spacing is optionally available. The planning panel can also be used as title panel.

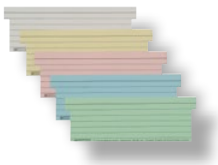
Planning Panel ③
W = 280 mm, H = 960 mm with 80 rows or H = 480 mm with 40 rows. Row spacing is 12 mm. Vertical scaling with 20 mm or 28 mm spacing is optionally available.

17 Planning System DYNA

Set of Wall Rails
light metal, umbra grey RAL 7022 with 2 tracks for planning panel and title panel, incl. mounting kit and instructions.

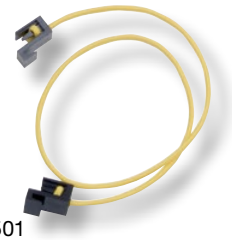
Basic Rail w/side trim		Expansion Rail	
Length	Item No.:	Length	Item No.:
440 mm	85 51 520	440 mm	85 51 525
720 mm	85 51 521	720 mm	85 51 526
900 mm	85 51 522	900 mm	85 51 527
1000 mm	85 51 523	1000 mm	85 51 528
1280 mm	85 51 524	1280 mm	85 51 529

T-Card with lines
W = 148 mm, H = 52 mm
Colours: white (2), yellow (3), pink (4), blue (5), green (6)
100 cards = 1 pk
Item No.: 85 89 10*



*when ordering please add colour number!

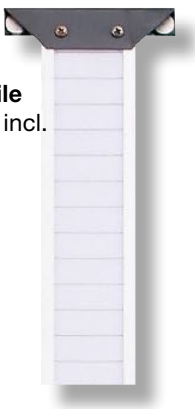
Dateline Cursor
3 mm in dia., yellow – hooked into trim rail, it shows the current status.
Length:
960 mm Item No.: 87 69 501
480 mm Item No.: 87 69 502



Utensil Tray
for pens, strips etc. to slide onto wall rail.
Depth = 55 mm

Length	Item No.:
440 mm	85 56 520
720 mm	85 56 521
900 mm	85 56 522
1000 mm	85 56 523
1280 mm	85 56 524

Traveller, aluminium profile
for attachment to trim rail, incl. label strips for 12 mm row spacing and self-adhesive transparent cover.
Length 960 mm
Item No.: 88 52 501
Length 480 mm
Item No.: 88 52 502



Free-standing frames for »sliding planning« and »fixed frame boards« on page 26

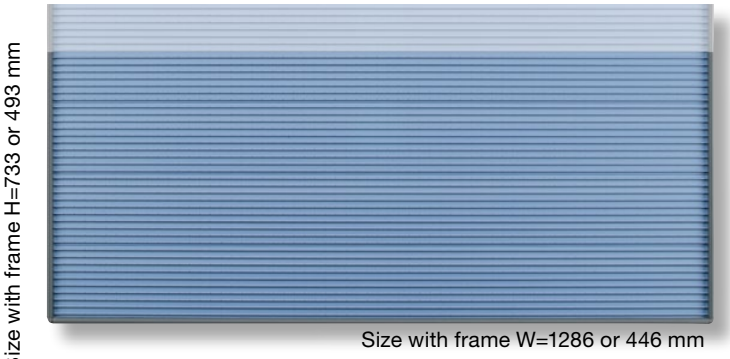
DYNA Basic Model
Size without frame

WxH mm	Rows	Scaling	Item No.:
1260x720	60	20 mm	87 35 725
1260x720	60	28 mm	87 35 735
1260x**480**	40	20 mm	87 35 705
1260x480	40	28 mm	87 35 715
420x720	60	20 mm	87 35 525
420x720	60	28 mm	87 35 535
420x**480**	40	20 mm	87 35 505
420x480	40	28 mm	87 35 515

including
- frame
- dateline cursor
- utensil tray
- mounting kit

Expansion Board to extend the Basic model **downwards**

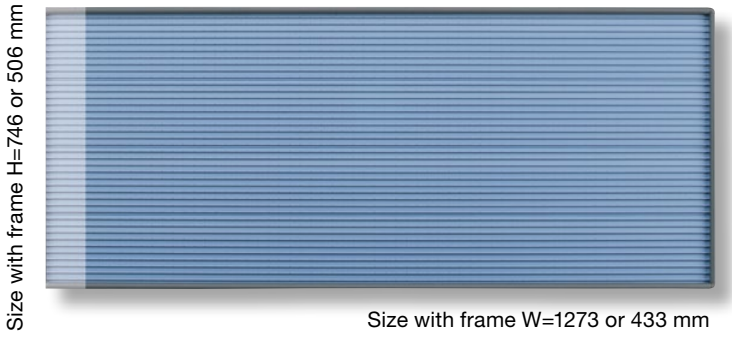
WxH mm	Rows	Scaling	Item No.:
1260x720	60	20 mm	87 36 725
1260x720	60	28 mm	87 36 735
1260x**480**	40	20 mm	87 36 705
1260x480	40	28 mm	87 36 715
420x**720**	60	20 mm	87 36 525
420x720	60	28 mm	87 36 535
420x**480**	40	20 mm	87 36 505
420x480	40	28 mm	87 36 515



including
- 2 lateral frame profiles with connectors
- 1 connecting trim horizontal
- mounting kit

Expansion Board to extend the basic model to the **right**

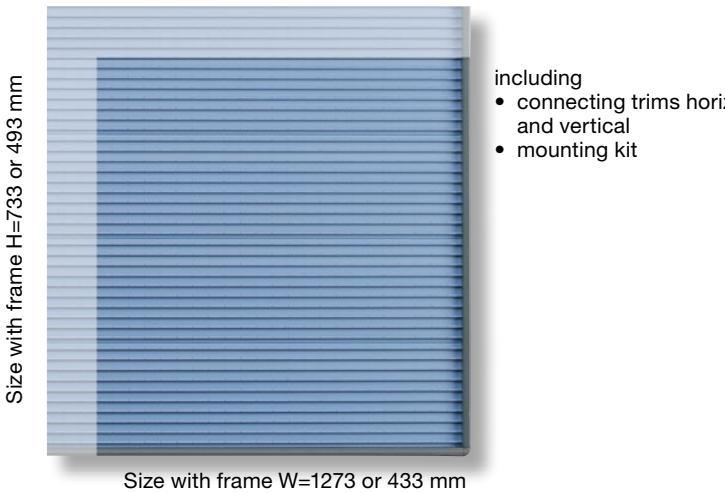
WxH mm	Rows	Scaling	Item No.:
1260x720	60	20 mm	87 37 725
1260x720	60	28 mm	87 37 735
1260x**480**	40	20 mm	87 37 705
1260x480	40	28 mm	87 37 715
420x720	60	20 mm	87 37 525
420x720	60	28 mm	87 37 535
420x**480**	40	20 mm	87 37 505
420x480	40	28 mm	87 37 515



including
- frame profile for top and bottom with connectors
- 1 connecting trim vertical
- utensil tray
- mounting kit

Expansion Board to extend to the right, **downwards**

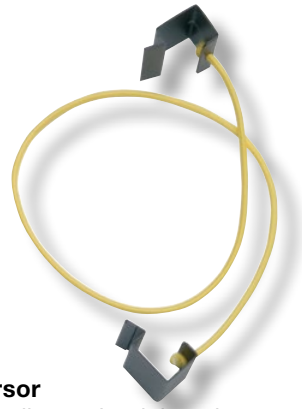
WxH mm	Rows	Scaling	Item No.:
1260x720	60	20 mm	87 38 725
1260x720	60	28 mm	87 38 735
1260x**480**	40	20 mm	87 38 705
1260x480	40	28 mm	87 38 715
420x**720**	60	20 mm	87 38 525
420x720	60	28 mm	87 38 535
420x**480**	40	20 mm	87 38 505
420x480	40	28 mm	87 38 515



including
- connecting trims horizontal and vertical
- mounting kit

Traveller
aluminium profile for attachment to frame incl. label strips and self-clipping transparent cover. Row spacing 12 mm

Length:	**480 mm**	Item No.: 88 52 505
	720 mm	Item No.: 88 52 506
	960 mm	Item No.: 88 52 507
	1200 mm	Item No.: 88 52 508
	1440 mm	Item No.: 88 52 509



Signal Storage Case
plastic, without contents
Size: 335x225x55 mm

8 compartments	Item No.: 85 61 003
1 compartment	Item No.: 85 61 004

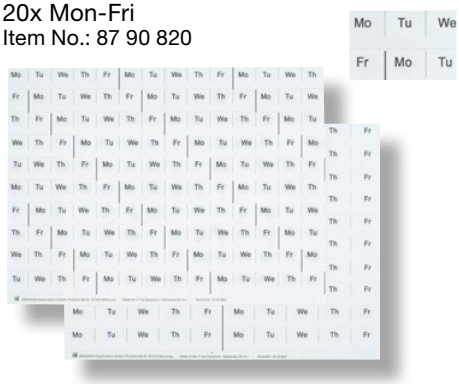
Dateline Cursor
3mm in dia., yellow to hook into the frame of the planning board

Length:	480 mm	Item No.: 87 69 503
	720 mm	Item No.: 87 69 523
	960 mm	Item No.: 87 69 543
	1200 mm	Item No.: 87 69 563
	1440 mm	Item No.: 87 69 583

19 Planning System Dyna – Accessories

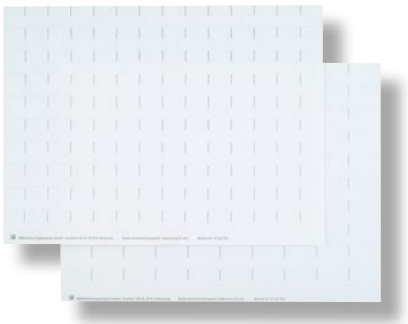
Scale Holder
black, to clip on, with C-profile to insert scales, incl. transparent cover
Size: L = 280 mm, H = 24 mm
10 pieces = 1 PK
Item No.: 87 92 308

Day Scale
Front side with 20 mm scaling
28x Mon-Fri = 1 SH
Back side with 28 mm scaling
20x Mon-Fri
Item No.: 87 90 820

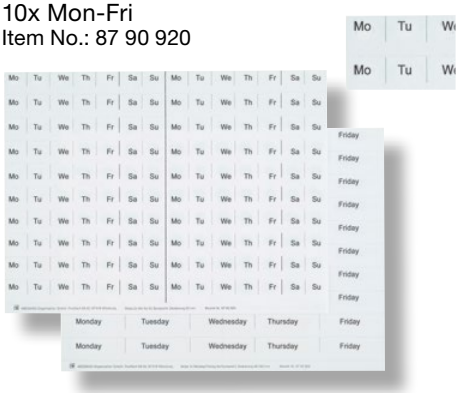


Scales for Scale Holder
white, 280 mm long, perforated at 140 mm, perforated horizontally every 20 mm

Scale, plain
Front side with 20 mm scaling
Back side with 28 mm scaling
10 scales = 1 SH
Item No.: 87 93 720



Day Scale
Front side with 20 mm scaling
20x Mon-Sun = 1 SH
Back side with 56 mm scaling
10x Mon-Fri
Item No.: 87 90 920



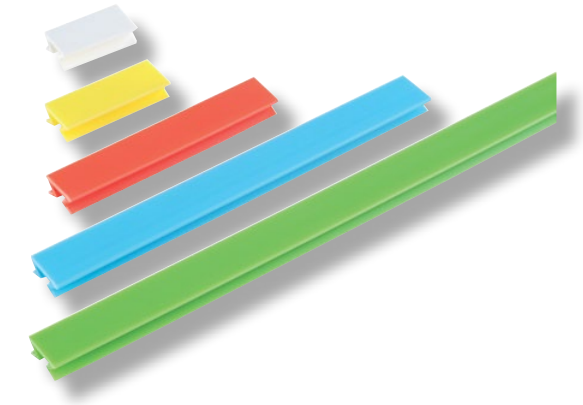
Week and Month Scale
Front side with 20 mm scaling with
2x 1-53 weeks and 1x Jan-Dec = 1 SH
Back side with 28 mm scaling with
1x 1-53 weeks
Item No.: 87 90 853

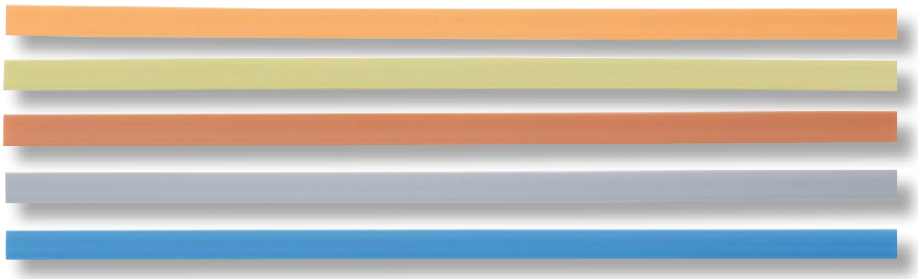
Signal Bars
to snap on, possible to use write-on/
wipe-off marker pens,
in the following colours:
white (02), yellow (04), red (07), blue (12)
green (14), in 5 assorted colours (55)

Length:	Contents per PK:	Item No.:
14 mm	100 Pieces	87 68 0*
20 mm	100 Pieces	87 67 1*
28 mm	100 Pieces	87 68 1*
40 mm	100 Pieces	87 67 2*
56 mm	100 Pieces	87 68 2*
100 mm	50 Pieces	87 67 3*
140 mm	10 Pieces	87 67 4*
280 mm	10 Pieces	87 67 5*
280 mm	10 Pieces	87 68 5*

additional colours available in 280 mm length
are: orange (06), light green (03),
light brown (16), light grey (18) and
dark blue (22).

*when ordering please add colour number!





Felt Tip Pens
water soluble, wallet of four,
in 4 assorted colours
(red, blue, green, black)

Item No.: 87 53 354

Cutter/Clippers
to cut signal bars to the desired length
Item No.: 87 58 100

Fig.: Planning System ORGA – Sliding Planning – with T-card Title Panel

The title panel for T-cards provides an accurate line reference even at a large planning horizon, as it can be moved in front of the planning board on the second guide rail.

Times Absent and Vacation Planning

The planning system ORGA reveals where the employees are.

The compact pegboard is divided into a 5- or 7-day week by the pre-printed grid pattern.

The signals in different colours and shapes document the reason for the absence or special events.

The slidable dateline cursor shows the current date and divides the areas »what was« and »what will be«. Therefore the entire personnel situation can be transparently displayed, and provides a complete overview during large meetings.

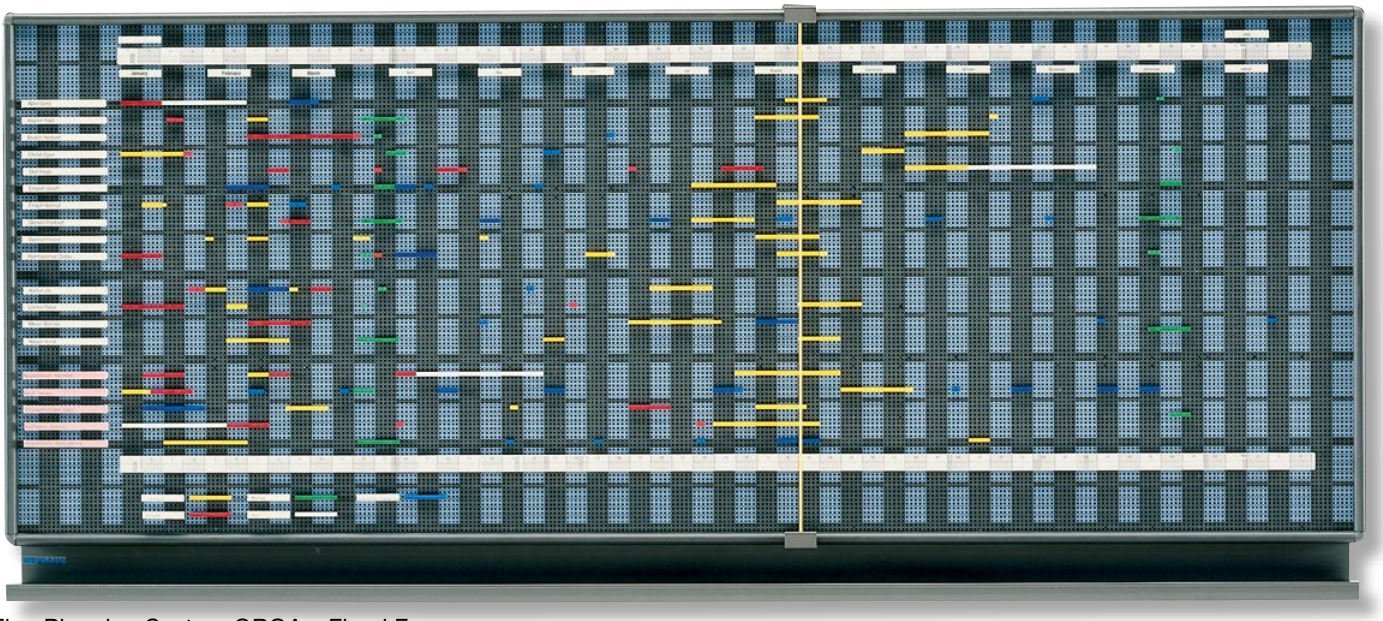


Fig.: Planning System ORGA – Fixed Frame

The picture shows a vacation and times absent planning over a one-year period. The names of the employees are listed on white 80 mm long index labels for identification.

The transparent cover provides a secure hold of the label on the track profile.

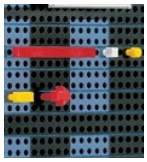
The exact daily sub-division on the planning board is achieved with the 4 mm per day divided calendar scale.

The different colours of the signals allow to recognise the reason for the absence, and the shape shows e.g. half days, whole days or longer times.

40 mm long track profiles are used to indicate the months.

Provident scheduling of employees prevents bottle necks and unnecessary hectic. The planning system ORGA shows who is out of the office, when and how long. The coloured signals show the reason of the absence, the length of the signals provide information on the duration of the absence.

Planning System ORGA



the pre-printed grid divides the compact pegboard into 5- or 7-day weeks. The signals are simply inserted in the double-row perforation and can easily be removed if the dates change. The moveable dateline cursor shows the current date.

The planning system ORGA shows at a glance

- employees and the departments they are affiliated with
- scheduled vacation and vacation days already used
- business trips
- work on weekends and holidays
- absence due to illness
- possible bottle necks
- required support

Annual Planner 5 days a week

for up to 50 employees consisting of:

- 1 planning board with a usable surface of W = 1260 mm, H = 480 mm
- 1 utensil tray to hook into the planning board frame
- 1 dateline cursor
- 2 signal storage cases with:
- 1 PK scale holders L=280 mm
- 2 PK calendar scales with 5 days/week
- 1 SH each: labels in white, yellow, pink, blue and green
- 500 pcs square signals in 5 assorted colours
- 500 pcs rect. signals 8/20 in 5 assorted colours

Item No.: 8530705

Annual Planner 7 days a week

for up to 50 employees consisting of:

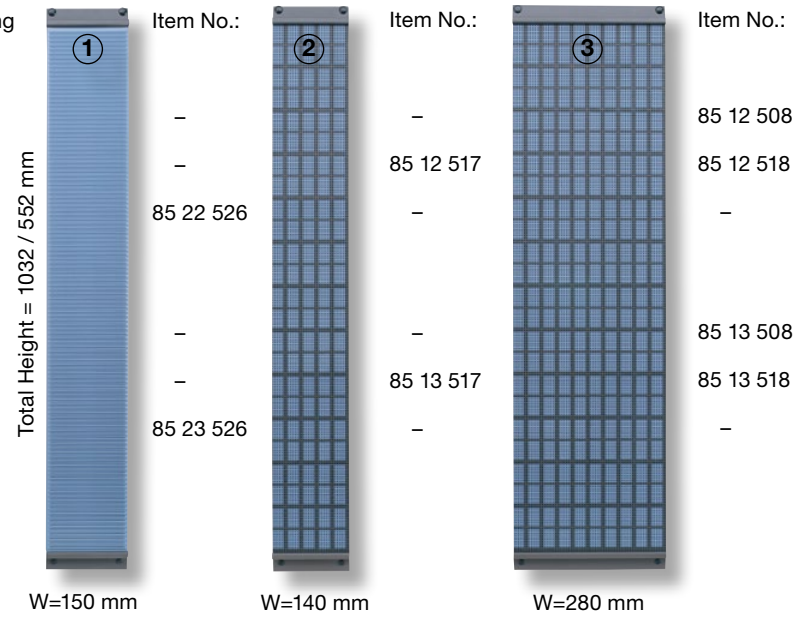
- 1 planning board with a usable surface of W = 1680 mm, H = 480 mm
- 1 utensil tray to hook into planning board frame
- 1 dateline cursor
- 2 signal storage cases
- 1 PK scale holders L=280 mm
- 2 PK calendar scales with 7 days/week
- 1 PK track profile 40 mm
- 1 SH each: labels in white, yellow, pink, blue and green
- 500 pcs square signals in 5 assorted colours
- 500 pcs rect. signals 8/20mm in 5 assorted colours

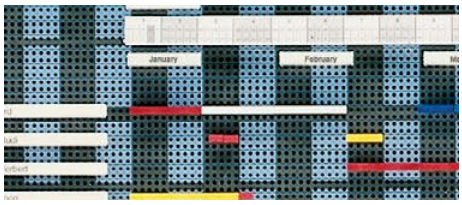
Item No.: 85 10 715

Fig.: signal storage case with accessories

The Planning System ORGA
is a planning board system with 4 mm hole graduation. Two lines of holes are horizontally combined to one row with incised lines. This system allows long-term and effective planning on minimum space. Calendar scales with a division of 5 or 7 days per week are available. The »sliding planning« has the advantage of »endless planning«. The planning panels are guided on rollers in the twin track wall rails and can be rearranged without any problems; allowing the most current time period to always be up front even during long-term planning.

Height/Scaling	Item No.:	Item No.:	Item No.:
960 mm			
5 Days	–	–	85 12 508
7 Days	–	85 12 517	85 12 518
Title Panel T-cards	85 22 526	–	–
480 mm			
5 Days	–	–	85 13 508
7 Days	–	85 13 517	85 13 518
Title Panel T-cards	85 23 526	–	–





Title Panel for T-Cards ①
W = 150 mm, H = 960 mm or
H = 480 mm with slots. Number of usable rows if using T-cards in the height of:
148 mm = 103 rows or 41 rows
52 mm = 115 rows or 54 rows
Row spacing is 8 mm.

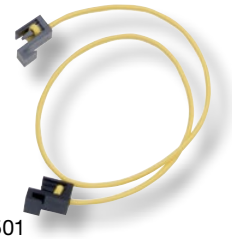
Planning/Title Panel ②
W = 140 mm 35 vertical rows of holes)
H = 960 mm with 120 rows or
H = 480 mm with 60 rows. Row spacing is 8 mm , one row consists of 2 horizontal lines of holes. Optionally vertical scaling with 28 mm spacing for a 7-day week is available. In combination with track profiles the planning panel can also be used as title panel.

Planning Panel ③
W = 280 mm , (70 vertical rows of holes)
H = 960 mm with 120 rows or
H = 480 mm with 60 rows.
Row spacing is 8 mm, one row consists of 2 horizontal lines of holes. Optionally vertical scaling with 20 mm spacing for a 5-day week or 29 mm spacing for a 7-day week is available.

23 Planning System ORGA

Twin Track Wall Rails
light metal, umbra grey RAL 7022 with 2 tracks for planning panel and title panel, incl. mounting kit and instructions.

Basic Rail w/side trim Length	Item No.:	Expansion Rail Length	Item No.:
440 mm	85 51 520	440 mm	85 51 525
720 mm	85 51 521	720 mm	85 51 526
900 mm	85 51 522	900 mm	85 51 527
1000 mm	85 51 523	1000 mm	85 51 528
1280 mm	85 51 524	1280 mm	85 51 529



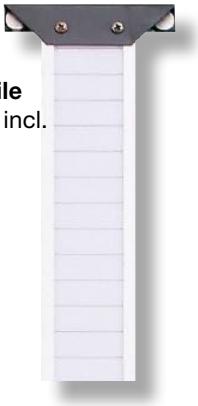
Dateline Cursor
3 mm in dia., yellow – hooked into trim rail, it shows the current status.
Length:
960 mm Item No.: 87 69 501
480 mm Item No.: 87 69 502

Utensil Tray
for pens, strips etc. to slide onto wall rail.
Depth = 55 mm

Length	Item No.:
440 mm	85 56 520
720 mm	85 56 521
900 mm	85 56 522
1000 mm	85 56 523
1280 mm	85 56 524

T-Card with lines
W = 148 mm, H = 52 mm
Colours: white (2), yellow (3), pink (4), blue (5), green (6)
100 cards = 1 pk
Item No.: 85 89 10*

*when ordering please add colour number!



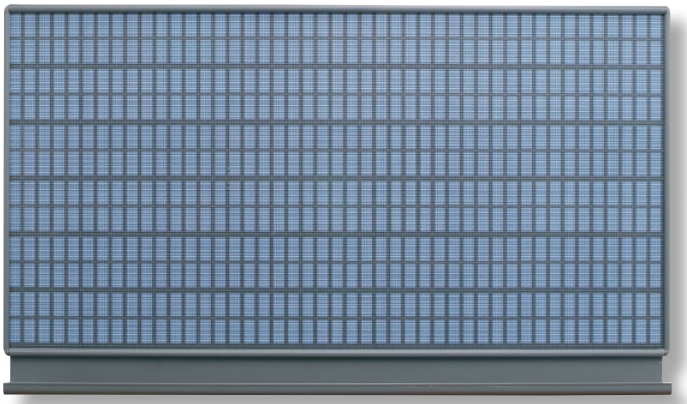
Traveller, aluminium profile
for attachment to trim rail, incl. label strips for 12 mm row spacing and self-adhesive transparent cover.
Length 960 mm
Item No.: 88 52 501
Length 480 mm
Item No.: 88 52 502

Free-standing frames for »sliding planning« and »fixed frame boards« on page 26

ORGA Basic Model

Size without frame

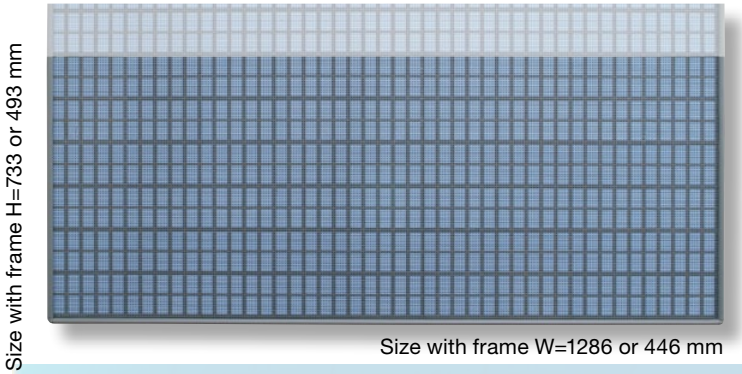
WxH mm	Rows	Scaling	Item No.:
1260x720	90	20 mm	85 35 725
1260x720	90	28 mm	85 35 735
1260x480	60	20 mm	85 35 705
1260x**480**	60	28 mm	85 35 715
420x720	90	20 mm	85 35 525
420x720	90	28 mm	85 35 535
420x**480**	60	20 mm	85 35 505
420x480	60	28 mm	85 35 515



including
- frame
- dateline cursor
- utensil tray
- mounting kit

Expansion Board to extend the basic model **downwards**

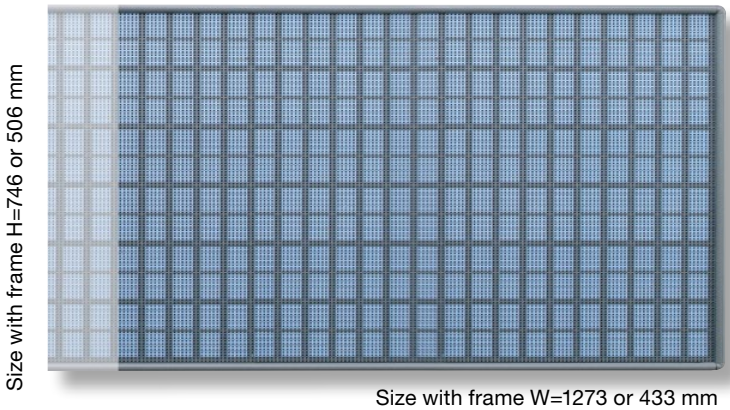
WxH mm	Rows	Scaling	Item No.:
1260x720	90	20 mm	85 36 725
1260x720	90	28 mm	85 36 735
1260x**480**	60	20 mm	85 36 705
1260x480	60	28 mm	85 36 715
420x720	90	20 mm	85 36 525
420x720	90	28 mm	85 36 535
420x**480**	60	20 mm	85 36 505
420x480	60	28 mm	85 36 515



including
- 2 lateral frame profiles with connectors
- 1 connecting trim horizontal
- mounting kit

Expansion Board to extend the basic model to the **right**

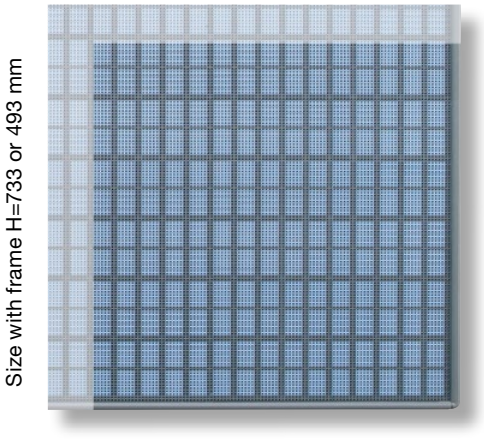
WxH mm	Rows	Scaling	Item No.:
1260x720	90	20 mm	85 37 725
1260x720	90	28 mm	85 37 735
1260x**480**	60	20 mm	85 37 705
1260x480	60	28 mm	85 37 715
420x720	90	20 mm	85 37 525
420x720	90	28 mm	85 37 535
420x**480**	60	20 mm	85 37 505
420x480	60	28 mm	85 37 515



including
- frame profile for top and bottom with connectors
- 1 connecting trim vertical
- utensil tray
- mounting kit

Expansion Board to extend to the **right, downwards**

WxH mm	Rows	Scaling	Item No.:
1260x720	90	20 mm	85 38 725
1260x720	90	28 mm	85 38 735
1260x**480**	60	20 mm	85 38 705
1260x480	60	28 mm	85 38 715
420x720	90	20 mm	85 38 525
420x720	90	28 mm	85 38 535
420x**480**	60	20 mm	85 38 505
420x480	60	28 mm	85 38 515

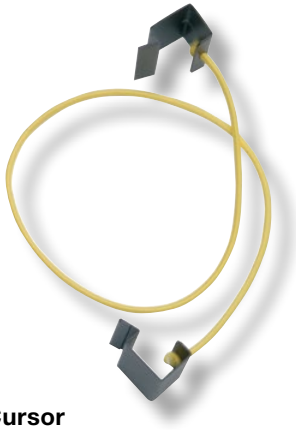


including
- connecting trims horizontal and vertical
- mounting kit

Traveller
aluminium profile for attachment to frame
incl. label strips and self-clipping
transparent cover. Row spacing 8 mm

Length:	**480 mm**	Item No.: 85 52 505
	720 mm	Item No.: 85 52 506
	960 mm	Item No.: 85 52 507
	1200 mm	Item No.: 85 52 508
	1440 mm	Item No.: 85 52 509

Signal Storage Case
plastic, without contents
Size: 335x225x55 mm
8 compartments
Item No.: 85 61 003



Dateline Cursor
3mm in dia., yellow to hook into the
frame of the planning board

Length:	480 mm	Item No.: 87 69 503
	720 mm	Item No.: 87 69 523
	960 mm	Item No.: 87 69 543
	1200 mm	Item No.: 87 69 563
	1440 mm	Item No.: 87 69 583

25 Planning System ORGA – Accessories

Scale Holder
with holding pin and transparent cover to hold calendar scale,
in packs of 10 pieces

L = 140 mm	Item No.: 85 92 100
L = 280 mm	Item No.: 85 92 200

Calendar Scale
7 days/week
1 day = 4 mm
2 sheets = 1 PK
Item No.: 85 92 7**

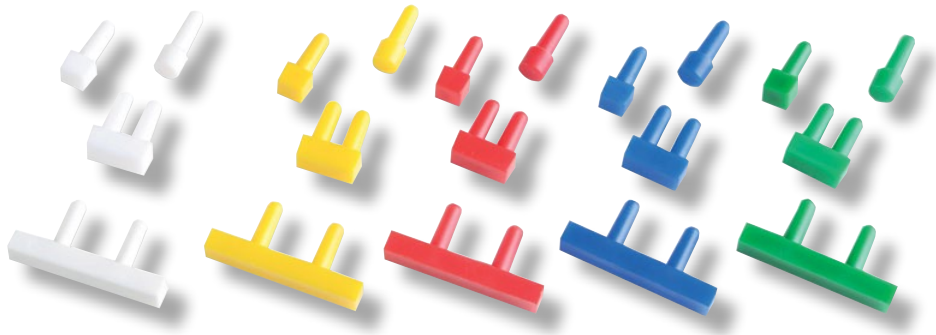
Calendar Scale
to slide into the scale holder
vertical perforation every 140 mm,
the months Jan-Dec are perforated every
40 mm for track profiles
with 40 mm length.
5 days/week
1 day = 4 mm
2 sheets = 1 pack
Item No.: 85 90 5**

Index Label for Track Profiles
perforated every 40 mm / 6 mm
1 sheet = 204 labels
Colours:
white (02), yellow (04), pink (08),
blue (12), green (14)
Item No.: 85 81 2*

* when ordering please add colour number

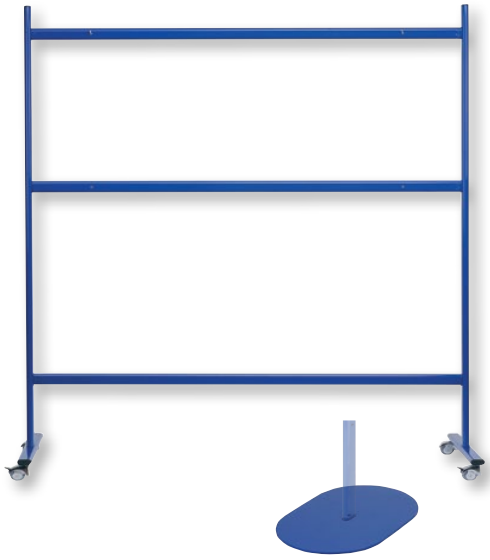
Track Profile, 8 mm
with transparent cover to securely hold the index labels
in packs of 100
L = 40 mm Item No.: 85 73 501
L = 80 mm Item No.: 85 73 601

Signals
in packs of 100 in the following colours:
white (02), yellow (04), red (07), blue (12), green (14)
Round Signal, 4 mm in dia. Item No.: 85 61 1*
Square Signal 4 x 4 mm Item No.: 85 61 2*
Rectangular Signal 4 x 8 mm Item No.: 85 61 5*
Rectangular Signal 4 x 20 mm Item No.: 85 61 6*
*when ordering please add colour number!

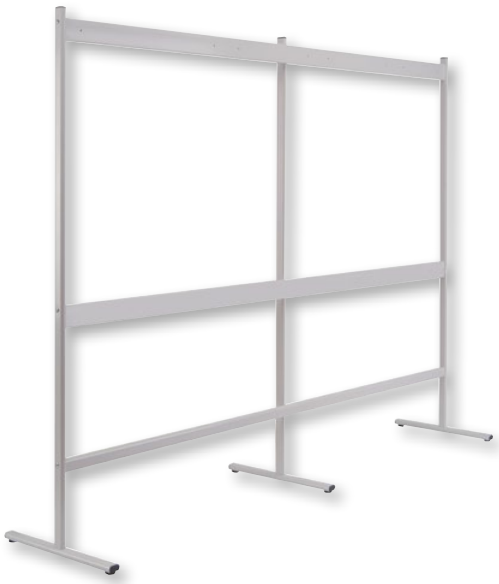


Free-Standing Frames 26

Free-Standing Frames
in the colours: grey alumin.(0) RAL 9007, grey white (2) RAL 9002, red (4) RAL 3003, blue (5) RAL 5002, umbra grey (7) RAL 7022
for fixed frame board and/or boards with frames
Width up to 1500 mm 2 vertical tubes
Item No.: 85 53 10*
Width up to 2000 mm 2 vertical tubes
Item No.: 85 53 11*
Width up to 2500 mm 2 vertical tubes
Item No.: 85 53 12*
Width up to 3000 mm 3 vertical tubes
Item No.: 85 53 13*
Width up to 3500 mm 3 vertical tubes
Item No.: 85 53 14*
Width up to 4000 mm 3 vertical tubes
Item No.: 85 53 15*
Width up to 4500 mm 3 vertical tubes
Item No.: 85 53 16*
Width up to 5000 mm 3 vertical tubes
Item No.: 85 53 17*
*when ordering please add colour number!



Free-Standing Frames
in the colours: grey alumin. (0) RAL 9007, grey white (2) RAL 9002, red (4) RAL 3003 blue (5) RAL 5002, umbra grey (7) RAL 7022
for wall and suspension rails
Width up to 1500 mm 2 vertical tubes
Item No.: 85 53 20*
Width up to 2000 mm 2 vertical tubes
Item No.: 85 53 21*
Width up to 2500 mm 2 vertical tubes
Item No.: 85 53 22*
Width up to 3000 mm 3 vertical tubes
Item No.: 85 53 23*
Width up to 3500 mm 3 vertical tubes
Item No.: 85 53 24*
Width up to 4000 mm 3 vertical tubes
Item No.: 85 53 25*
Width up to 4500 mm 3 vertical tubes
Item No.: 85 53 26*
Width up to 5000 mm 3 vertical tubes
Item No.: 85 53 27*
*when ordering please add colour number!



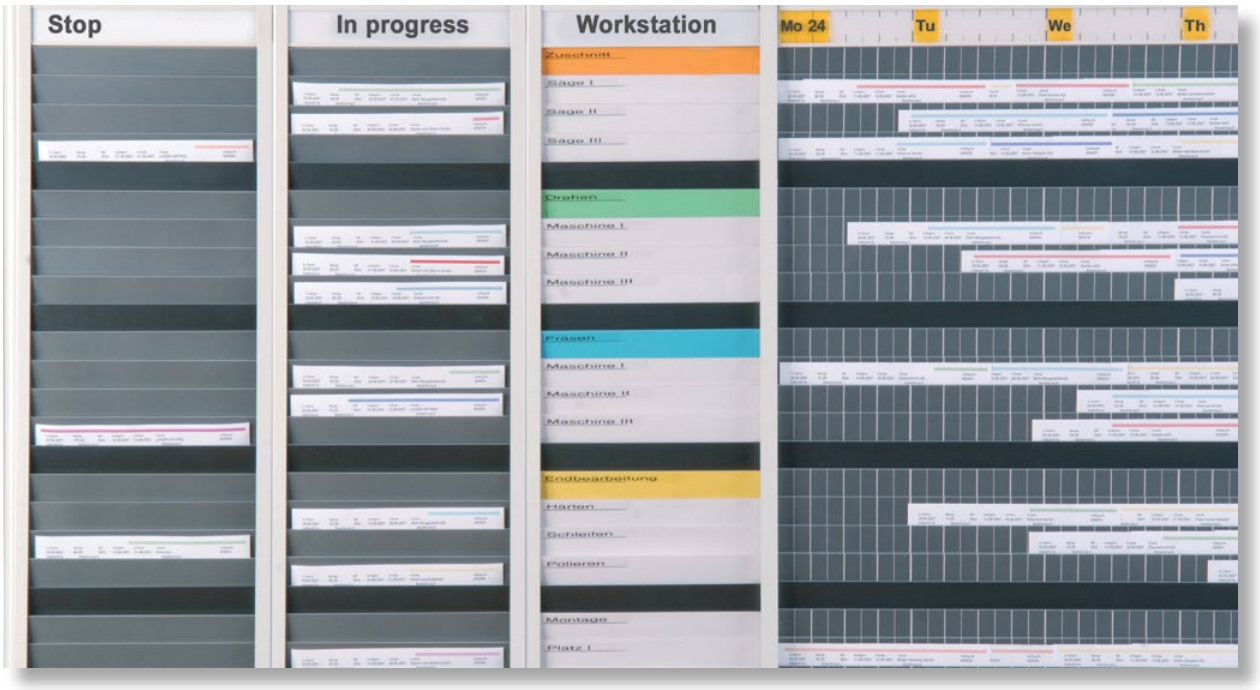
The Foot Arm
is of oval tube and has a floor glider. Optionally, **castors** can be attached, or the foot arm can be exchanged for a **round base** (additional charge).

Castors for free-standing frames
1 PK = 4 castors, 2 lockable
H = 100 mm
Item No.: 78 58 101

Production Control with the *WEIGANG* Production Scheduling Board

Even the most accurate planning is useless, if the appropriate resources are not available to enforce it. Also it is to uncertain to distribute the responsibility to enforce the production schedule to various decentralized places, who are usually already overloaded with their own tasks. There you need a central place, at which the current tasks can be visually identified and reaction to interruption can be immediate.

27 *WEIGANG* Production Scheduling Board



For the optimum visualisation of the target and actual state, the documents on the right side of the production scheduling board are marked with a colour bar, and depending on the status they are placed in the column »in progress« or »stop«. Based on the modular design more columns can be added later.

The colour bar in the application sample shown allows to identify the use of capacity of up to 30 work stations over a 3-week time period at one glance.

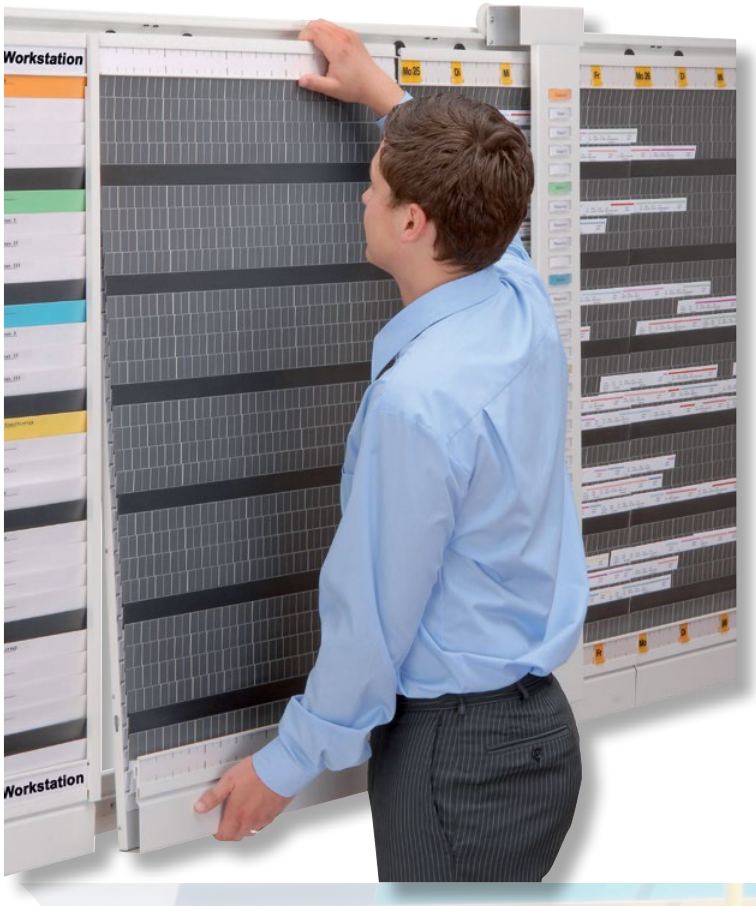
The columns »in progress« and »stop« show the current actual state. At a row spacing of 28 mm all the important data on the documents is visible, without removing the document.

The free-standing frame allows the production scheduling board to be placed at any location.

Important for a smooth production are good communication and clear responsibilities between the parties involved. Precisely one person is responsible for the planning board.

Besides that only three other employees are allowed to perform alterations on the board at Prinovis in Nuremberg.

We are happy to provide you with the entire reference report. The contact address is on the back of the catalogue.



WEIGANG Production Scheduling Board

The individual board elements are slidable and can be removed from the suspension rail. Therefore it is guaranteed that the current time frame is always up front.

The empty (completed) scheduling panels are removed on the left and reinserted on the right of the suspension frame and thus allow continuous planning.

Design
The frame of the production scheduling board is made of metal and plastic profiles in grey white RAL 9002. The self-clipping rows hold documents with a vertical size of 74 mm (1), 82.5 mm (2), 102 mm (7) and 148 mm (6). At a row spacing of 28 mm the visible edge for documents is 24 mm, and at a row spacing of 19 mm the visible edge is 17 mm.

Scale Graduation
The control panel is delivered with scale strips in the rows. The scale strips are pre-printed, different on each side:
Scaling 1 = 40 mm pitch lines each approx. 16 mm wide.
Scaling 2 = 32 pitch lines each approx. 20 mm wide.
Every fifth scale strip is blank and can be used to subdivide the rows.

Production Scheduling Board, Basic Board
consisting of:
1 Title Panel W = 250 mm
1 Scheduling Panel W = 660 mm
(670 mm incl. end plates) with row scales and end plates, index labels in 5 assorted colours, 1 dateline cursor, 1 PK signal tabs, 4 neutral frame scales.

Row spacing	Number of rows	Height	Item No.:
28 mm	30	1055 mm	04 41 13*
28 mm	40	1335 mm	04 41 14*
28 mm	50	1615 mm	04 41 15*
19 mm	45	1055 mm	04 41 23*
19 mm	60	1335 mm	04 41 24*
19 mm	75	1615 mm	04 41 25*

Vertical document size: 74 mm (1), 82,5 mm (2), 102 mm (7) und 148 mm (6)

*when ordering please add appropriate number!

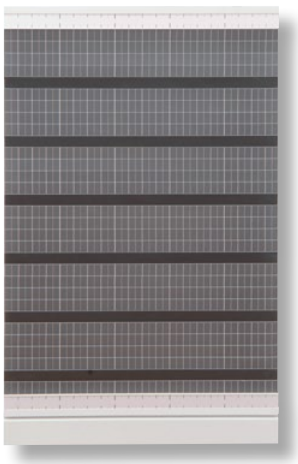
Control Panel
with index labels
- preparation
- allocated
- in progress
- handling
- monitoring
- stop

and left/right end plate

W = 250 mm

Title Panel
for designation of the work stations. Pocket depth is 10 mm deeper than control panel.

W = 250 mm

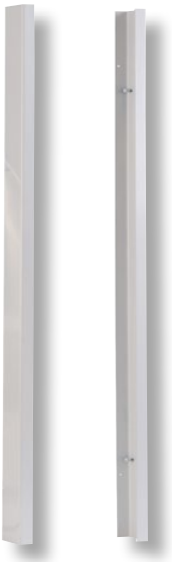


Scheduling Panel
660 mm wide, white, row scale both sides with different scaling:
Scaling 1 = 40 scale lines each approx. 16 mm wide
Scaling 2 = 32 scale lines each approx. 20 mm wide.

W = 660 mm

Control Panel Item No.:	**Title Panel** Item No.:	**Scheduling Panel** Item No.:	Row spacing	Number of rows	Height
04 47 13*	04 42 13*	04 44 13*	28 mm	30	1055 mm
04 47 14*	04 42 14*	04 44 14*	28 mm	40	1335 mm
04 47 15*	04 42 15*	04 44 15*	28 mm	50	1615 mm
04 47 23*	04 42 23*	04 44 23*	19 mm	45	1055 mm
04 47 24*	04 42 24*	04 44 24*	19 mm	60	1335 mm
04 47 25*	04 42 25*	04 44 25*	19 mm	75	1615 mm

Vertical document size: 74 mm (1), 82.5 mm (2), 102 mm (7) and 148 mm (6).
*when ordering please add appropriate number!



End Plate
as lateral limitation for the right or left side of the scheduling panel with 28 mm and 19 mm row spacing

Row spacing **28mm**	Doc. Size (V)	Row spacing **19mm**	Doc. Size (V)	Item No.:
30 rows	up to 105 mm	45 rows	up to 89 mm	04 55 635
30 rows	148 mm	45 rows	99 - 148 mm	04 55 636
40 rows	up to 105 mm	60 rows	up to 89 mm	04 55 645
40 rows	148 mm	60 rows	99 - 148 mm	04 55 646
50 rows	up to 105 mm	75 rows	up to 89 mm	04 55 655
50 rows	148 mm	75 rows	99 - 148 mm	04 55 656

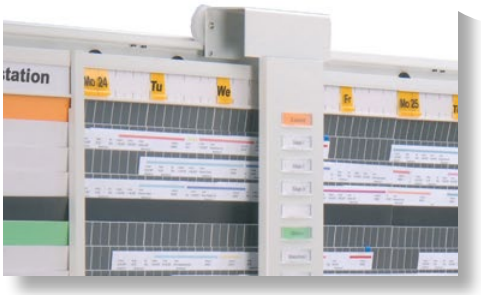


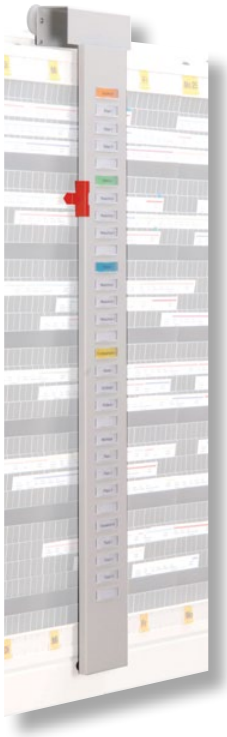
Fig.: suspension rail with scheduling panel and traveller

Suspension rail
with track for traveller, including mounting kit

Suspension Rail for	Length	Item No.:
2 control panels	500 mm	04 51 52*
1 scheduling panel	660 mm	04 51 32*
3 control panels	750 mm	04 51 42*
1 basic unit	920 mm	04 51 22*
1 scheduling panel and 2 title panels or control panels	1160 mm	04 51 12*

Row spacing 28 mm	19 mm		Frame-depth
Vertical Document Size			
up to 105 mm	up to 89 mm	**(5)***	17 mm
148 mm	99-148 mm	**(6)***	37 mm

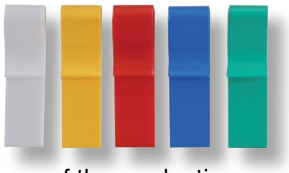
*when ordering please add appropriate number!



Traveller
on rollers, incl. 1 pk of labels in 5 assorted colours, transparent cover and magnetic row identifier

Row spacing	Number of rows	Item No.:	Item No.:
28 / 19 mm	30 / 45	04 52 132 /	04 52 232
28 / 19 mm	40 / 60	04 52 142 /	04 52 242
28 / 19 mm	50 / 75	04 52 152 /	04 52 252

Index Label
for traveller
Colours: white (02), yellow (04), orange (06), blue (12), green (14)
20 labels = 1 sheet
Item No.: 09 81 1*
in 5 assorted colours (each colour 1 SH)
Item No.: 09 81 155
*when ordering please add colour number!



Signal Tabs
placed on the rows of the production scheduling board to indicate special events.
Colours: white (02), yellow (04), red (07) blue (12), green (14)

100 pieces = 1 PK Item No.: 04 61 1*
assorted, each colour 20 pcs Item No.: 04 61 155
*when ordering please add colour number!

Dateline Cursor
120 cm long, 3 mm in dia.
yellow (04), red (07)
Item No.: 09 69 1*
160 cm long, 3 mm in dia.
yellow (04)
Item No.: 09 69 204

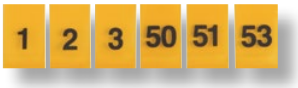
Scale Strips
660 mm long, for controlling
scaling 1 = 32 scale lines, each approx. 20 mm wide, numbers 0-8
scaling 2 = 32 pitch lines, each approx. 20 mm wide, without numbers
4 pieces = 1 PK Item No.: 04 91 116

Scales for Frame
660 mm long, white, pre-printed on both sides with different scaling:
Scaling 1 = 40 scale lines, each approx. 16 mm wide
Scaling 2 = 32 scale lines, each approx. 20 mm wide
4 pieces = 1 PK Item No.: 04 91 112

Row Scale
660 mm long, anthracite, pre-printed on both sides with different scaling:
Scaling 1 = 40 scale lines, each approx. 16 mm wide
Scaling 2 = 32 scale lines, each approx. 20 mm wide
10 pieces = 1 PK Item No.: 04 93 112

Index Labels
for title panel
Colours: white (02), yellow (04), orange (06), blue (12), green (14)
10 labels = 1 SH Item No.: 04 81 1*
Assorted 10 labels in each colour
50 labels = 1 PK Item No.: 04 81 155
*when ordering please add colour number!

Week and Day Labels
to insert into the board frame
week label 1 – 53 = 1 PK
Item No.: 04 84 101



day labels Mon-Sat = 1 PK
Item No.: 04 50 494

Transparent Strips
165 mm long in yellow and red to highlight
certain areas, e.g. scale for frame,
2 x yellow and 2 x red = 1 PK
Item No.: 04 91 102

Free-Standing Frames 32

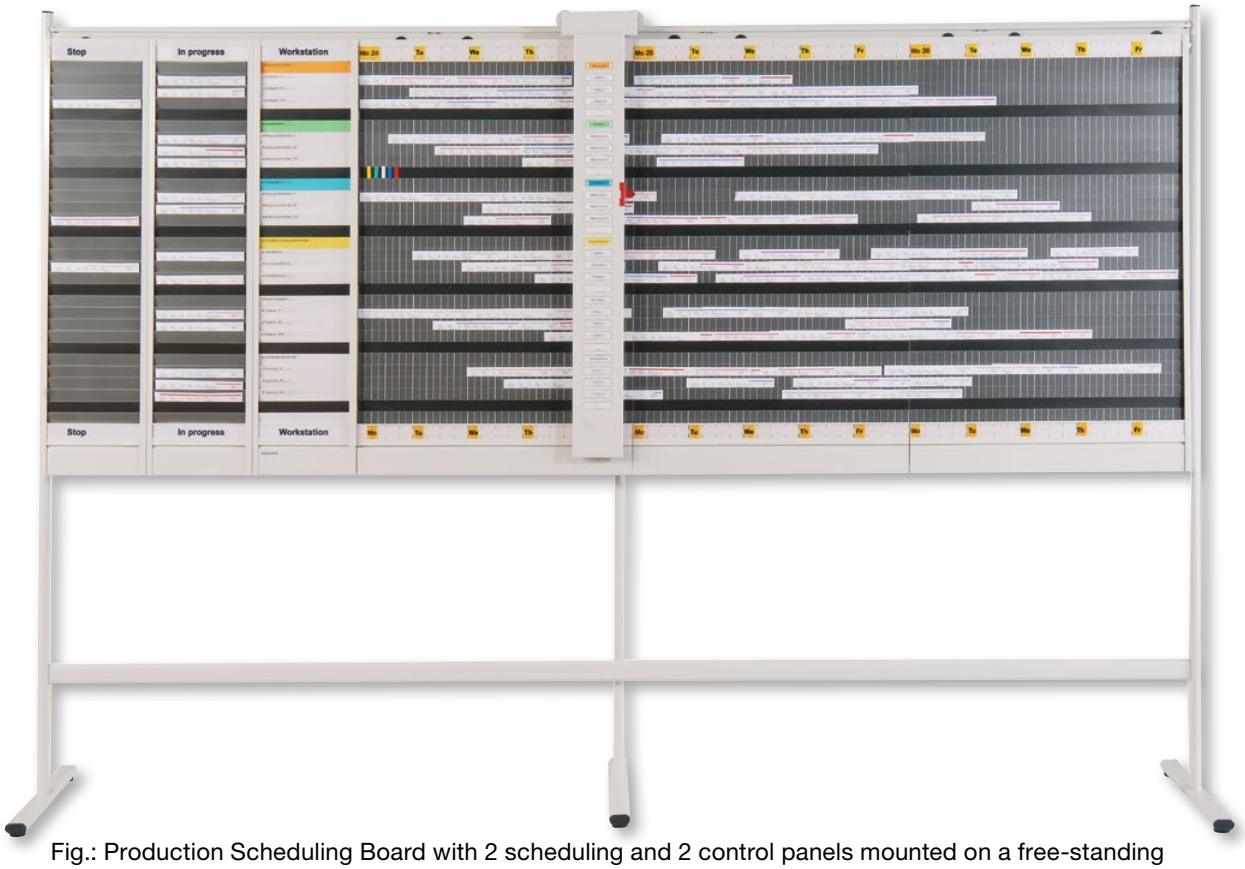
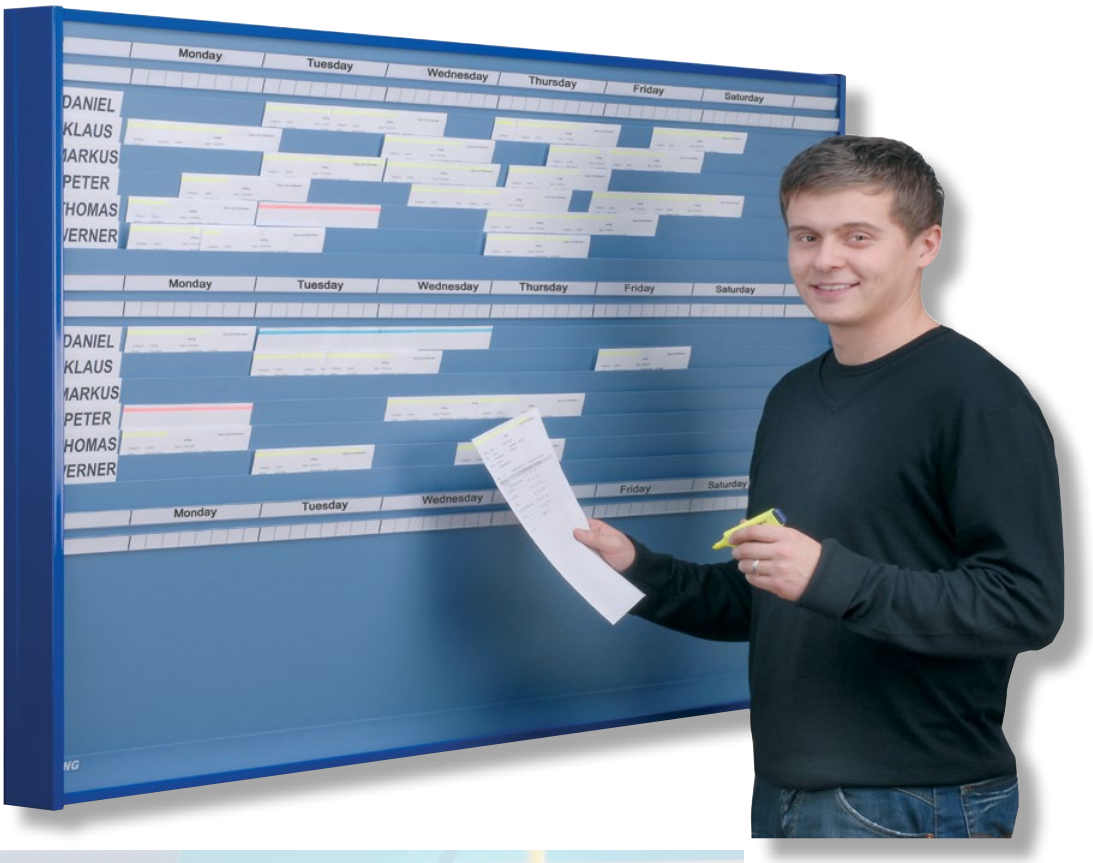


Fig.: Production Scheduling Board with 2 scheduling and 2 control panels mounted on a free-standing frame.

Free-standing frames for »wall rails« and »suspension rails« see page 26.



33 Card Planning Board

The Card Planning Board

provides an optimum of clarity and flexibility for planning sequences and order disposition:

- the coloured line on the document header indicates the duration of the job/task
- utilised and available capacity of work stations and employees are shown for one or more weeks
- due-process through active planning provides high customer satisfaction
- absent times are immediately recognized
- available capacity is identified at a glance
- transparent display and therefore avoiding idle time

Card Planning Board Weekly Planner
for document size A4 portrait,
visible edge 32 mm,
W = 1500 mm, H = 960 mm,
20 rows for scheduling of 16 employees over a period of 1 week or scheduling of 8 employees over a period of 2 weeks
Item No.: 83 10 288

for document size A4 portrait
visible edge 32 mm,
W = 1500 mm, H = 1280 mm
30 rows for scheduling of 24 employees over a period of 1 week or scheduling of 12 employees over a period of 2 weeks
Item No.: 83 10 289

Accessories for Weekly Planner

Scale Holder
for scale strips
Length = 1465 mm
1 PK = 10 pieces
Item No.: 83 50 126

Scale Strips
Monday - Saturday
Length: 1465 mm
1 PK = 2 strips
Item No.: 83 50 245

Scale Strips
8 x 26.5 graduation per day
Length: 1465 mm
Item No.: 83 50 128

Special Scale
according to sample
1 PK = 2 strips
Item No.: 83 50 204

Production cost
for special scale
Item No.: 83 50 202

The Card Planning Board

impresses through the multitude of document sizes, visible edges and different holding capacities.

With the self-adhesive scale strips or special made scale strips the card planning board is able to master any task, regardless whether it is a complex continuous planning task or just job order allocation.

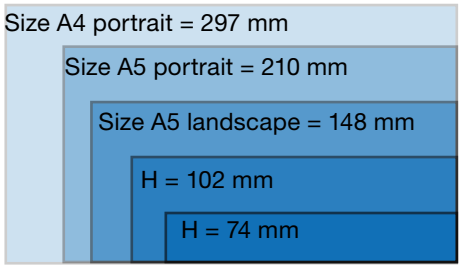
The title panel and board panels are available for 5 different vertical document sizes with 4 different visible edges. The visible edge is also the deciding factor of the row capacity.

The number of rows for each vertical document size is a result of the chosen visible edge and board height.

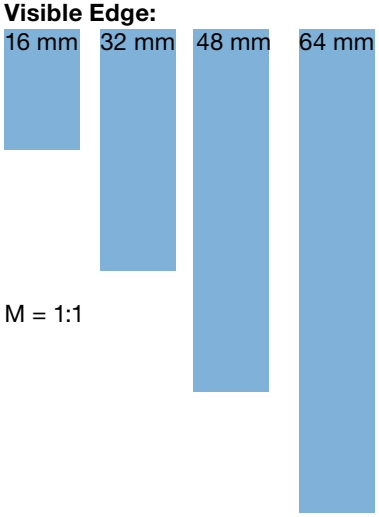
W = 220 mm

W = 660 mm

Vertical Document Size:

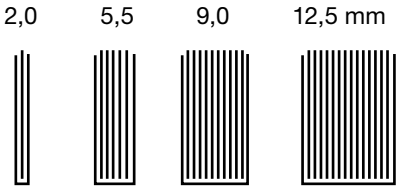


Visible Edge:



M = 1:1

Capacity:



Board Panel/Title Panel
Width= 220 mm, **Height = 480 mm**

visible edge	rows	doc. size (V)	Item No.:
16 mm	25	74 mm	83 26 151
	23	102 mm	83 26 154
	20	148 mm	83 26 156
	16	210 mm	83 26 158
	11	297 mm	83 26 159
32 mm	12	74 mm	83 26 351
	11	102 mm	83 26 354
	10	148 mm	83 26 356
	8	210 mm	83 26 358
	5	297 mm	83 26 359
48 mm	7	102 mm	83 26 554
	7	148 mm	83 26 556
	5	210 mm	83 26 558
	3	297 mm	83 26 559
64 mm	5	148 mm	83 26 756
	4	210 mm	83 26 758
	3	297 mm	83 26 759

Board Panel
Width = 660 mm, **Height = 480 mm**

visible edge	rows	doc. size (V)	Item No.:
16 mm	25	74 mm	83 26 251
	23	102 mm	83 26 254
	20	148 mm	83 26 256
	16	210 mm	83 26 258
	11	297 mm	83 26 259
32 mm	12	74 mm	83 26 451
	11	102 mm	83 26 454
	10	148 mm	83 26 456
	8	210 mm	83 26 458
	5	297 mm	83 26 459
48 mm	7	102 mm	83 26 654
	7	148 mm	83 26 656
	5	210 mm	83 26 658
	3	297 mm	83 26 659
64 mm	5	148 mm	83 26 856
	4	210 mm	83 26 858
	3	297 mm	83 26 859

Board Panel / Title Panel
Width 220 mm, **Height = 960 mm**

Visible Edge	Rows	Doc. Size (V)	Item No.:
16 mm	55	74 mm	83 28 151
	53	102 mm	83 28 154
	50	148 mm	83 28 156
	46	210 mm	83 28 158
	41	297 mm	83 28 159
32 mm	27	74 mm	83 28 351
	26	102 mm	83 28 354
	25	148 mm	83 28 356
	23	210 mm	83 28 358
	20	297 mm	83 28 359
48 mm	17	102 mm	83 28 554
	17	148 mm	83 28 556
	15	210 mm	83 28 558
	13	297 mm	83 28 559
64 mm	12	148 mm	83 28 756
	11	210 mm	83 28 758
	10	297 mm	83 28 759

Board Panel / Title Panel
Width 220 mm, **Height = 1280 mm**

Visible Edge	Rows	Doc. Size (V)	Item No.:
16 mm	75	74 mm	83 29 151
	73	102 mm	83 29 154
	70	148 mm	83 29 156
	66	210 mm	83 29 158
	61	297 mm	83 29 159
32 mm	37	74 mm	83 29 351
	36	102 mm	83 29 354
	35	148 mm	83 29 356
	33	210 mm	83 29 358
	30	297 mm	83 29 359
48 mm	24	102 mm	83 29 554
	23	148 mm	83 29 556
	22	210 mm	83 29 558
	20	297 mm	83 29 559
64 mm	17	148 mm	83 29 756
	16	210 mm	83 29 758
	15	297 mm	83 29 759

35 Card Planning Board

Board Panel
Width 660 mm, **Height = 960 mm**

Visible Edge	Rows	Doc. Size (V)	Item No.:
16 mm	55	74 mm	83 28 251
	53	102 mm	83 28 254
	50	148 mm	83 28 256
	46	210 mm	83 28 258
	41	297 mm	83 28 259
32 mm	27	74 mm	83 28 451
	26	102 mm	83 28 454
	25	148 mm	83 28 456
	23	210 mm	83 28 458
	20	297 mm	83 28 459
48 mm	17	102 mm	83 28 654
	17	148 mm	83 28 656
	15	210 mm	83 28 658
	13	297 mm	83 28 659
64 mm	12	148 mm	83 28 856
	11	210 mm	83 28 858
	10	297 mm	83 28 859

Board Panel
Width 660 mm, **Height = 1280 mm**

Visible Edge	Rows	Doc. Size (V)	Item No.:
16 mm	75	74 mm	83 29 251
	73	102 mm	83 29 254
	70	148 mm	83 29 256
	66	210 mm	83 29 258
	61	297 mm	83 29 259
32 mm	37	74 mm	83 29 451
	36	102 mm	83 29 454
	35	148 mm	83 29 456
	33	210 mm	83 29 458
	30	297 mm	83 29 459
48 mm	24	102 mm	83 29 654
	23	148 mm	83 29 656
	22	210 mm	83 29 658
	20	297 mm	83 29 659
64 mm	17	148 mm	83 29 856
	16	210 mm	83 29 858
	15	297 mm	83 29 859

Free-standing frames for »sliding planning« on page 26.

Twin Track Wall Rails
light metal, umbra grey RAL 7022
with 2 tracks for planning and title panel,
incl. mounting kit and instructions.

Basic Rail
with side trim

Length	Item No.:
440 mm	85 51 520
720 mm	85 51 521
900 mm	85 51 522
1000 mm	85 51 523
1280 mm	85 51 524

Expansion Rail

Length	Item No.:
440 mm	85 51 525
720 mm	85 51 526
900 mm	85 51 527
1000 mm	85 51 528
1280 mm	85 51 529

Please Note!
Twin Track Wall Rails for card planning boards up to a vertical document size of max. 102 mm can be used with 2 tracks. Only one track is usable at a larger vertical document size. We will gladly provide custom-made twin track wall rails upon request and for an additional charge.

End Plate
for lateral limitation
(left or right side) of the board panels
for sliding planning. Held by magnets.
Colour umbra grey RAL 7022
1 PK = 1 piece

Board Height	Doc. Size (V)	Depth	Item No.:
480 mm	74/120 mm	30 mm	83 53 671
480 mm	148 mm	50 mm	83 53 676
480 mm	210/297 mm	85 mm	83 53 679
960 mm	74/120 mm	30 mm	83 52 671
960 mm	148 mm	50 mm	83 52 676
960 mm	210/297 mm	85 mm	83 52 679
1280 mm	74/120 mm	30 mm	83 51 671
1280 mm	148 mm	50 mm	83 51 676
1280 mm	210/297 mm	85 mm	83 51 679

Dateline Cursor
3 mm in dia., yellow –
hooked into trim rail,
it shows the current status.
For board height:

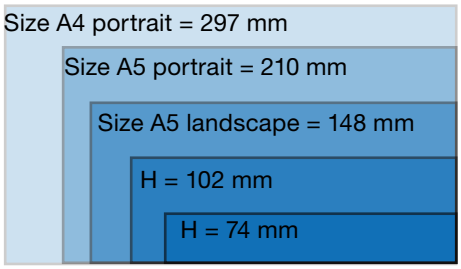
480 mm	Item No.: 87 69 502
960 mm	Item No.: 87 69 501
1280 mm	Item No.: 87 69 505

Utensil Tray
pens, label strips,
etc. to slide onto
wall rail
Depth = 55 mm

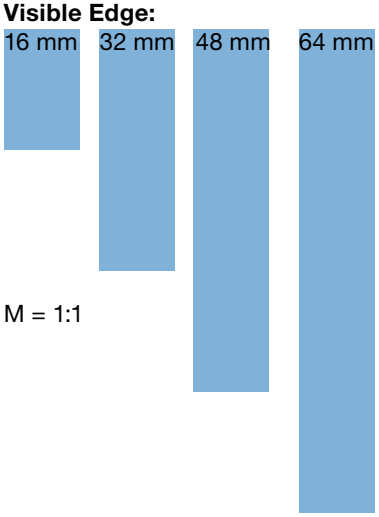
Length	Item No.:
440 mm	85 56 520
720 mm	85 56 521
900 mm	85 56 522
1000 mm	85 56 523
1280 mm	85 56 524

Card Planning Board
incl. accessories for wall mounting. Optionally end plates with or without support bracket can be placed as lateral limitation. A lateral expansion is possible at any time, even later.

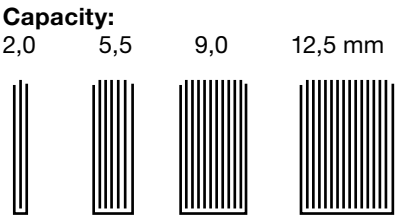
Vertical Document Size:



Visible Edge:



Capacity:



Card Planning Board with a width of 220 for wall mounting

Height 640 mm

Visible Edge	Rows	Doc. Size (V)	Item No.:
16 mm	35	74 mm	82 27 151
	33	102 mm	82 27 154
	30	148 mm	82 27 156
	26	210 mm	82 27 158
	21	297 mm	82 27 159
32 mm	17	74 mm	82 27 351
	16	102 mm	82 27 354
	15	148 mm	82 27 356
	13	210 mm	82 27 358
	10	297 mm	82 27 359
48 mm	11	102 mm	82 27 554
	10	148 mm	82 27 556
	9	210 mm	82 27 558
	7	297 mm	82 27 559
64 mm	7	148 mm	82 27 756
	6	210 mm	82 27 758
	5	297 mm	82 27 759

Height 960 mm

Visible Edge	Rows	Doc. Size (V)	Item No.:
16 mm	55	74 mm	82 28 151
	53	102 mm	82 28 154
	50	148 mm	82 28 156
	46	210 mm	82 28 158
	41	297 mm	82 28 159
32 mm	27	74 mm	82 28 351
	26	102 mm	82 28 354
	25	148 mm	82 28 356
	23	210 mm	82 28 358
	20	297 mm	82 28 359
48 mm	17	102 mm	82 28 554
	17	148 mm	82 28 556
	15	210 mm	82 28 558
	13	297 mm	82 28 559
64 mm	12	148 mm	82 28 756
	11	210 mm	82 28 758
	10	297 mm	82 28 759

Height 1280 mm

Visible Edge	Rows	Doc. Size (V)	Item No.:
16 mm	75	74 mm	82 29 151
	73	102 mm	82 29 154
	70	148 mm	82 29 156
	66	210 mm	82 29 158
	61	297 mm	82 29 159
32 mm	37	74 mm	82 29 351
	36	102 mm	82 29 354
	35	148 mm	82 29 356
	33	210 mm	82 29 358
	30	297 mm	82 29 359
48 mm	24	102 mm	82 29 554
	23	148 mm	82 29 556
	22	210 mm	82 29 558
	20	297 mm	82 29 559
64 mm	17	148 mm	82 29 756
	16	210 mm	82 29 758
	15	297 mm	82 29 759

Free-standing frames for card planning boards for wall mounting on page 26.

Card Planning Board with a width of 660 for wall mounting

Height 640 mm

Visible Edge	Rows	Doc. Size (V)	Item No.:
16 mm	35	74 mm	82 27 251
	33	102 mm	82 27 254
	30	148 mm	82 27 256
	26	210 mm	82 27 258
	21	297 mm	82 27 259
32 mm	17	74 mm	82 27 451
	16	102 mm	82 27 454
	15	148 mm	82 27 456
	13	210 mm	82 27 458
	10	297 mm	82 27 459
48 mm	11	102 mm	82 27 654
	10	148 mm	82 27 656
	9	210 mm	82 27 658
	7	297 mm	82 27 659
64 mm	7	148 mm	82 27 856
	6	210 mm	82 27 858
	5	297 mm	82 27 859

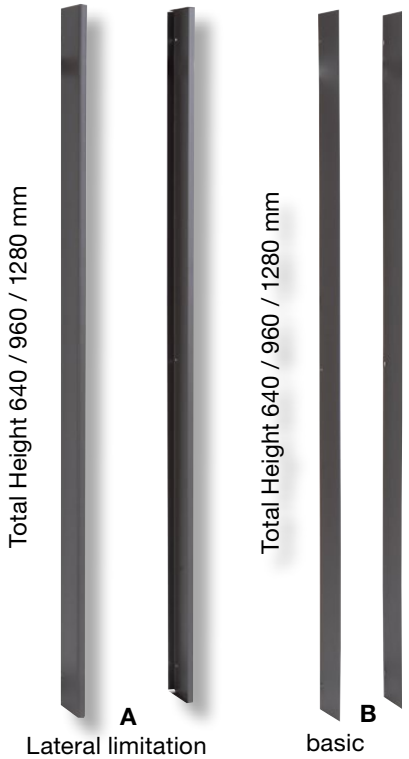
Height 960 mm

Visible Edge	Rows	Doc. Size (V)	Item No.:
16 mm	55	74 mm	82 28 251
	53	102 mm	82 28 254
	50	148 mm	82 28 256
	46	210 mm	82 28 258
	41	297 mm	82 28 259
32 mm	27	74 mm	82 28 451
	26	102 mm	82 28 454
	25	148 mm	82 28 456
	23	210 mm	82 28 458
	20	297 mm	82 28 459
48 mm	17	102 mm	82 28 654
	17	148 mm	82 28 656
	15	210 mm	82 28 658
	13	297 mm	82 28 659
64 mm	12	148 mm	82 28 856
	11	210 mm	82 28 858
	10	297 mm	82 28 859

Height 1280 mm

Visible Edge	Rows	Doc. Size (V)	Item No.:
16 mm	75	74 mm	82 29 251
	73	102 mm	82 29 254
	70	148 mm	82 29 256
	66	210 mm	82 29 258
	61	297 mm	82 29 259
32 mm	37	74 mm	82 29 451
	36	102 mm	82 29 454
	35	148 mm	82 29 456
	33	210 mm	82 29 458
	30	297 mm	82 29 459
48 mm	24	102 mm	82 29 654
	23	148 mm	82 29 656
	22	210 mm	82 29 658
	20	297 mm	82 29 659
64 mm	17	148 mm	82 29 856
	16	210 mm	82 29 858
	15	297 mm	82 29 859

End Plate
as lateral limitation for card planning board for wall mounting
Colour umbra grey RAL 7022
1 pair = 1 pk



A
Lateral limitation with additional support of the pocket rows.Width for planning is reduced by 15 mm on each side.

B
basic lateral limitation.

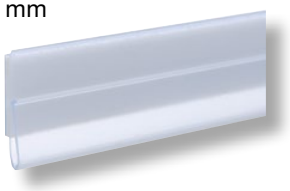
End Plate
as limitation of the card planning board at the top and bottom. Here a date-line cursor can be hooked in, and the bottom plate can be used as utensil tray.
Colour umbra grey RAL 7022, 1 pair = 1pk

Board Width	Doc. Size (V)	Item No.:
660 mm	74 mm	82 56 251
	102 mm	82 56 254
	148 mm	82 56 256
	210 mm	82 56 258
	297 mm	82 56 259
220 mm	74 mm	82 56 151
	102 mm	82 56 154
	148 mm	82 56 156
	210 mm	82 56 158
	297 mm	82 56 159

End Plate

Board Height	Doc. Size (V)	A Item No.:	B Item No.:
640 mm	74 mm	82 57 651	82 57 751
	102 mm	82 57 654	82 57 754
	148 mm	82 57 656	82 57 756
	210 mm	82 57 658	82 57 758
	297 mm	82 57 659	82 57 759
960 mm	74 mm	82 58 651	82 58 751
	102 mm	82 58 654	82 58 754
	148 mm	82 58 656	82 58 756
	210 mm	82 58 658	82 58 758
	297 mm	82 58 659	82 58 759
1280 mm	74 mm	82 59 651	82 59 751
	102 mm	82 59 654	82 59 754
	148 mm	82 59 656	82 59 756
	210 mm	82 59 658	82 59 758
	297 mm	82 59 659	82 59 759

Clip Tag
open at the top to insert index labels, back side self-adhesive
L = 80 mm, H = 16 mm
L = 80 mm, H = 16 mm
10 pieces = 1 pk
Item No.: 83 71 101



Index Label
for clip tag
L = 80 mm, H = 14 mm
Colours:
white (02), yellow (04),
red (07), blue (12),
green (14)
20 labels = 1 sheet
Item No.: 95 81 1*
5 assorted colours
100 labels = 1 PK

Item No.: 95 81 155
*when ordering please add colour number!

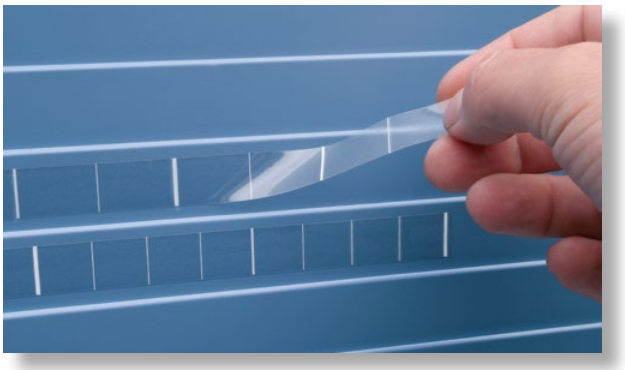
Transparent Bar
open on the side, incl. index label in white, back self-adhesive, insert height approx. 18.5 mm
L = 50 mm, H = 20 mm
25 pieces = 1 pk
Item No.: 83 72 101
L = 220 mm, H = 20 mm
10 pieces = 1 pk
Item No.: 83 72 201
L = 660 mm, H = 20 mm
2 pieces = 1 pk
Item No.: 83 72 301

Label 50 x 18.5 mm
for transparent bar 83 72 101
Colours:
white (02), yellow (04),
pink (08), blue (12),
green (14)
10 labels = 1 sheet
Item No.: 95 85 1*

5 assorted colours
50 labels = 1 pk
Item No.: 95 85 155
*when ordering please add colour number!

Row Scale
L = 330 mm, H = 15 mm, self-adhesive
transparent with white scaling
10 scales = 1 pk

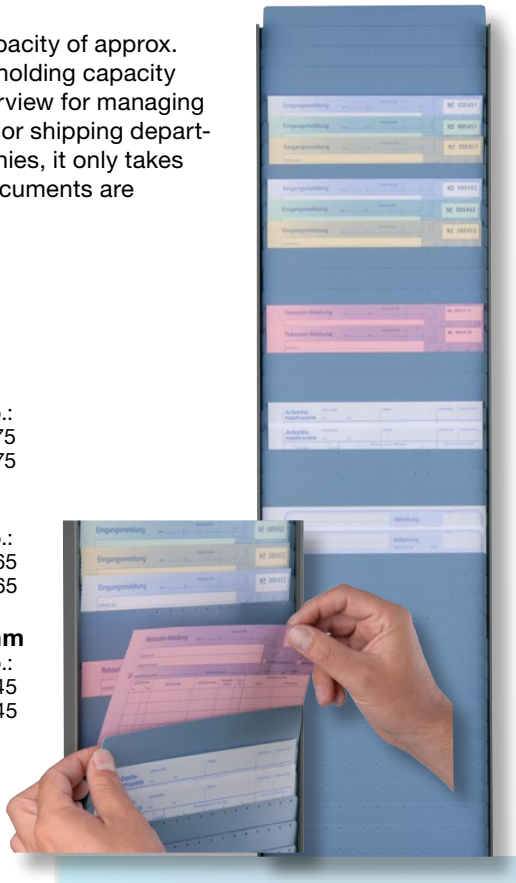
Scaling 1 = 23.6 mm
Item No.: 83 91 701
Scaling 2 = 16.5 mm
Item No.: 83 91 501



Self-Adhesive Label
for times 7:00 h, 7:15 h etc. until 18:45 h
52 labels = 1 sheet Item No.: 83 50 013

Docu Panel Size I and II

The docu panel size I with a holding capacity of approx. 1 mm and the docu panel size II with a holding capacity of approx. 6 mm offer the optimum overview for managing documents. Whether sales, production or shipping department, small trade or forwarding companies, it only takes one glance and you know where the documents are and which task has to be done next.



Docu Panel Size I Basic Unit

with overlapping pockets inserted in the board, which are fixed on the bottom and therefore hold the documents with a clip function.
Visible edge 20 mm, capacity 1 mm

for documents size **A4 landscape**

Width	Height	Pockets	Item No.:
309 mm	500 mm	15	82 12 675
309 mm	1000 mm	40	82 15 675

for document size **A5 landscape**

Width	Height	Pockets	Item No.:
222 mm	500 mm	18	82 12 665
222 mm	1000 mm	43	82 15 665

for documents **W x H = 210 x 102 mm**

Width	Height	Pockets	Item No.:
222 mm	500 mm	21	82 12 645
222 mm	1000 mm	46	82 15 645

Docu Panel Size I Expansion

with a visible edge of 20 mm

for document size **A4 landscape**

Width	Height	Pockets	Item No.:
309 mm	500 mm	25	82 14 675
309 mm	1000 mm	50	82 16 675

for document size **A5 landscape**

Width	Height	Pockets	Item No.:
222 mm	500 mm	25	82 14 665
222 mm	1000 mm	50	82 16 665

for document size **W x H = 210 x 102 mm**

Width	Height	Pockets	Item No.:
222 mm	500 mm	25	82 14 645
222 mm	1000 mm	50	82 16 645

Transparent Self-Adhesive Tab

(no fig.) Width = 50 mm,
visible space = 36 mm
25 pieces = 1 pk
Item No.: 82 75 401

Labels

(no fig.) for transparent self-adhesive tab
5 labels = 1 strip, 2 strips = 1 pk
colours: white (02), yellow (04), pink (08), blue (12), green (14)
Item No.: 82 85 4*

in 5 assorted colours, each colour
10 labels = 1 PK
Item No.: 82 85 455
*when ordering please add colour number!

Docu Panel Size II Basic Unit

at the docu panel size II the pockets are inserted overlapping into the board and supported by lateral margins.

Capacity 6 mm, for documents

size A4 portrait, visible edge 60 mm

Width	Height	Pockets	Item No.:
247 mm	1000 mm	14	82 25 995

size A4 landscape, visible edge 20 mm

Width	Height	Pockets	Item No.:
350 mm	500 mm	17	82 22 675
350 mm	1000 mm	42	82 25 675

size A4 landscape, visible edge 40 mm

Width	Height	Pockets	Item No.:
350 mm	500 mm	9	82 22 875
350 mm	1000 mm	22	82 25 875

size A5 landscape, visible edge 20 mm

Width	Height	Pockets	Item No.:
247 mm	500 mm	20	82 22 665
247 mm	1000 mm	45	82 25 665

size A5 landscape, visible edge 40 mm

Width	Height	Pockets	Item No.:
247 mm	500 mm	11	82 22 865
247 mm	1000 mm	23	82 25 865

W x H = 210 x 102 mm, visible edge 20 mm

Width	Height	Pockets	Item No.:
247 mm	500 mm	22	82 22 645
247 mm	1000 mm	47	82 25 645

Docu Panel Size II Expansion

for documents

size A4 portrait, visible edge 60 mm

Width	Height	Pockets	Item No.:
247 mm	500 mm	9	82 24 995
247 mm	1000 mm	17	82 26 995

size A4 landscape, visible edge 20 mm

Width	Height	Pockets	Item No.:
350 mm	500 mm	25	82 24 675
350 mm	1000 mm	50	82 26 675

size A4 landscape, visible edge 40 mm

Width	Height	Pockets	Item No.:
350 mm	500 mm	13	82 24 875
350 mm	1000 mm	25	82 26 875

size A5 landscape, visible edge 20 mm

Width	Height	Pockets	Item No.:
247 mm	500 mm	25	82 24 665
247 mm	1000 mm	50	82 26 665

size A5 landscape, visible edge 40 mm

Width	Height	Pockets	Item No.:
247 mm	500 mm	13	82 24 865
247 mm	1000 mm	25	82 26 865

W x H = 210 x 102 mm, visible edge 20 mm

Width	Height	Pockets	Item No.:
247 mm	500 mm	25	82 24 645
247 mm	1000 mm	50	82 26 645

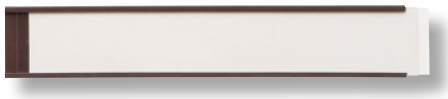
Stagger Display IV
Grey white RAL 9002 stagger plates are placed overlapping in the blue RAL 5002 frame. The frame and stagger plates are made of metal. The stagger plates can easily be adjusted and can be misaligned in 20 mm steps. Therefore visible edges from approx. 20 mm to 100 mm in any desired combination can be set up. The capacity of the stagger display IV is approx. 6 to 29 mm, depending on the preset visible edge and document size.

For document size **A4 portrait**
visible edge 80 mm,
capacity approx. 21 mm
number of stagger plates 12 pieces

Width	Height	Comp	Item No.:
265 mm	1200 mm	11	81 31 596
530 mm	1200 mm	11	81 31 595
795 mm	1200 mm	11	81 31 597

for document size **A5 portrait**
visible edge 80 mm,
capacity 29 mm
number of stagger plates 13

Width	Height	Comp	Item No.:
530 mm	1200 mm	12	81 31 555



Card Holder
for the heading, magnetic adherent flat C-profile, including white cardboard strip and transparent cover
L = 220 mm, H = 40 mm
Item No.: 84 50 240

Label Holder
for stagger plate, magnetic adherent flat C-profile, including transparent cover
L = 50 mm, H = 20 mm
1 PK = 40 pieces
Item No.: 84 92 300

41 Stagger Display IV

Stagger Plates
Item No. = 1PK = 4 pieces
to expand for documents

size A4 portrait, visible edge **60 mm**
capacity approx. 15 mm

Width	Comp:	Plates	Item No.:
530 mm	15	1 PK	81 33 592

size A4 portrait, visible edge **40 mm**
capacity approx. 10 mm

Width	Comp:	Plates	Item No.:
530 mm	23	3 PK	81 33 592

size A5 portrait, visible edge **60 mm**
capacity approx. 21 mm

Width	Comp:	Plates	Item No.:
530 mm	16	1 PK	81 33 552

size A5 portrait , visible edge 40 mm
capacity approx. 14 mm

Width	Comp:	Plates	Item No.:
530 mm	24	3 PK	81 33 552

size A5 portrait, visible edge 20 mm
capacity approx. 6 mm

Width	Comp:	Plates	Item No.:
530 mm	48	9 PK	81 33 552

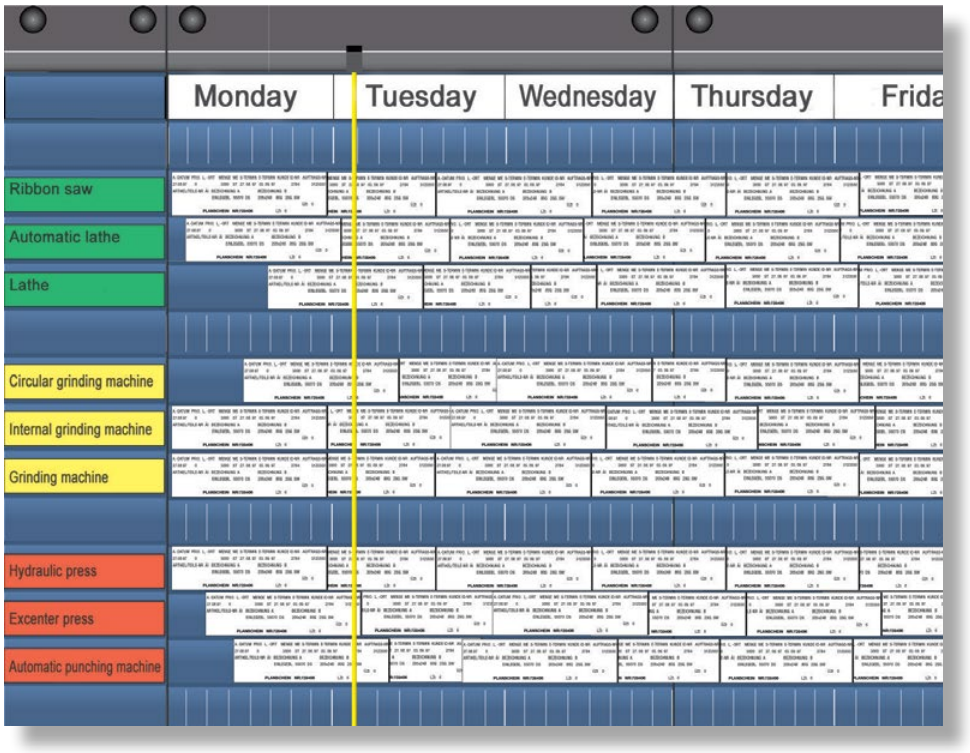
Index Label
for stagger plate label holder,
L = 50 mm, H = 20 mm
perforated every 10 mm,
50 labels = 1 sheet
Colours: white (02), yellow (04), red (07), blue (12), green (14)
Item No.: 84 81 7*
*Please add colour number to item no.

Application sample: order organisation for 8 employees with daily division for a period of 2 weeks.

Machine Scheduling – Sliding Planning

Deadlines set by the customers, optimum machine efficiency including reduction of set-up times, for the most part these tasks can only be solved with common sense and the right visualisation.

We are glad to assist you – challenge us – www.weigang.de



Sample Application

Planning Panels
with a width of 220 mm and a width of 660 mm offer a channel depth of 80 mm for a vertical document size of 102 mm and a channel depth of 126 mm for a vertical document size of 148 mm.
Row spacing/visible edge is 24 mm

W = 150 mm

Title Panel for T-Cards
with slots every 8 mm
H = 480 mm, W = 150 mm
Item No.: 85 23 526
H = 960 mm, W = 150 mm
Item No.: 85 22 526

number of usable rows if using T-cards with a height of:
148 mm = 39 rows or
14 rows
52 mm = 39 rows or
19 rows

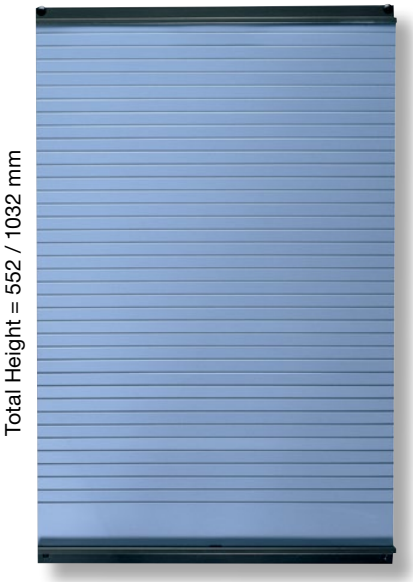
W = 220 mm

Planning/Title Panel
H = 480 mm, W = 220 mm

Doc. Size	Rows	Item No.:
99/102 mm	17	83 13 127
148 mm	15	83 13 126

H = 960 mm, W = 220 mm

Doc. Size	Rows	Item No.:
99/102 mm	37	83 12 127
148 mm	35	83 12 126



W = 660 mm

Planning Panel
H = 480 mm, W = 660 mm

Doc. Size	Rows	Item No.:
99/102 mm	17	83 13 227
148 mm	15	83 13 226

H = 960 mm, W = 660 mm

Doc. Size	Rows	Item No.:
99/102 mm	37	83 12 227
148 mm	35	83 12 226

Twin Track Wall Rails
light metal, umbra grey RAL 7022 with 2 tracks for planning panel and title panel, incl. mounting kit and instructions.

Basic Rail w/side trim		Expansion Rail	
Length	Item No.:	Length	Item No.:
440 mm	85 51 520	440 mm	85 51 525
720 mm	85 51 521	720 mm	85 51 526
900 mm	85 51 522	900 mm	85 51 527
1000 mm	85 51 523	1000 mm	85 51 528
1280 mm	85 51 524	1280 mm	85 51 529

Dateline Cursor
3 mm in dia., yellow – hooked into trim rail, it shows the current status.
Length:
960 mm Item No.: 87 69 501
480 mm Item No.: 87 69 502

T-Card with lines
W = 148 mm, H = 52 mm
Colours: white (2), yellow (3), pink (4), blue (5), green (6)
100 cards = 1 pk
Item No.: 85 89 10*

Utensil Tray
for pens, strips etc. to slide onto wall rail.
Depth = 55 mm

Length	Item No.:
440 mm	85 56 520
720 mm	85 56 521
900 mm	85 56 522
1000 mm	85 56 523
1280 mm	85 56 524

*when ordering please add colour number!

43 Channel Planner V – Accessories

Scale, plain
W = 330 mm, H = 148 mm with perforation for different vertical document sizes
Scaling 23.6 mm, 16.5 mm, 20.6 mm on the front and back side
6 sheets = 1 PK Item No.: 83 93 701

Row Scale
W = 330 mm, H = 15 mm, self-adhesive, transparent with white scaling.
10 scales = 1 PK
Scaling 1 = 23.6 mm
Item No.: 83 91 701
Scaling 2 = 16.5 mm
Item No.: 83 91 501

Free-standing frames for »sliding planning« and »fixed frames« on page 26.

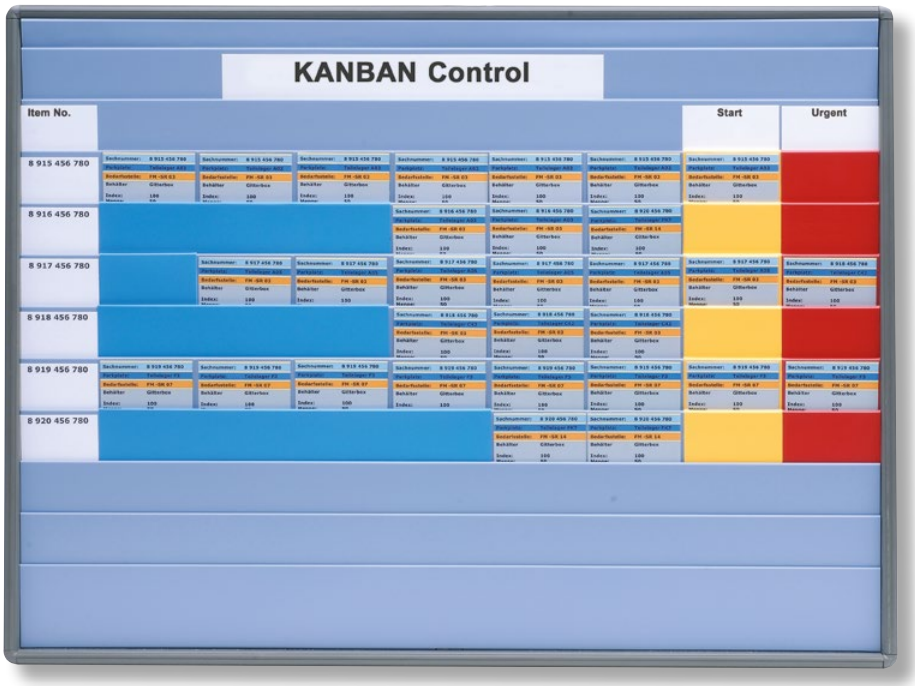
KANBAN Control

Company Linde AG in Aschaffenburg uses the channel planner V for KANBAN control. Here the KANBAN cards are inserted in flexible, self-clipping channels.

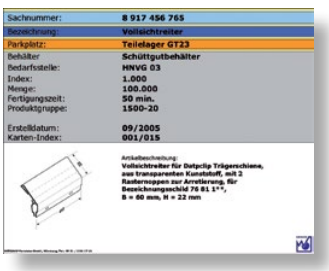
Since it comprises individual scheduling board elements, the entire KANBAN system can be extended both in height and width depending on the space available and on requirements.

KANBAN
ensures that only what is needed will be produced, and exactly when it is needed.

The **five steps** for KANBAN implementation are:
1. Analysis and process selection
2. Defining the KANBAN rules
3. Selecting the KANBAN type
4. Scheduling and dimensioning
5. Creating the cards and organisational tools.



The 8 most important **KANBAN rules**:
1. One KANBAN card is assigned to each container.
2. The KANBAN card acts as production order when a part is removed.
3. The Customer process fetches the parts.
4. Parts are removed in the order of their production.
5. Only the quantity of parts that have been removed will be produced again.
6. Missing parts must be produced again as quickly as possible.
7. KANBAN cards are only made in the departments where they are needed.
8. The supplier process is responsible for the quality of the supplier's product and must eliminate deficiencies immediately.



Example: KANBAN card

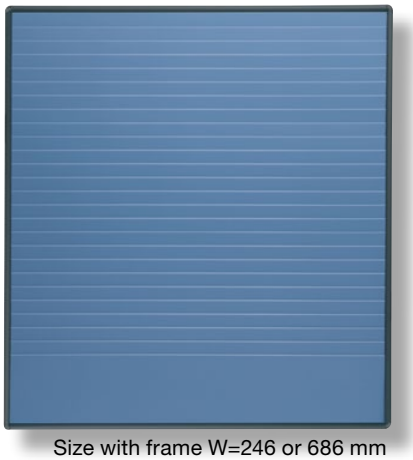
Channel Planner V – KANBAN

The planning system channel planner V is equipped with flexible, self-clipping channel rows to hold KANBAN cards. A stable frame comprises the board.

The modular concept of the scheduling board always provides the possibility for later expansion. The accessories of the planning board channel planner V ensure quickly intelligible and clearly arranged information. Limiting Strips reduce and limit the row length to a width defined by the user. Therefore only the desired amount of KANBAN cards can be inserted. For the coloured definition of the KANBAN status areas »Start« and »Urgent« yellow and red markers are used.

45 Channel Planner V

Channel Planner V – Basic Model



including
- complete frame
- dateline cursor
- utensil tray
- mounting kit

Board Panel
W = 220 mm, H = 486 mm

Visible Edge	Rows	Doc. Height	Item No.:
24 mm	19	54 mm	83 35 100
24 mm	18	74 mm	83 35 101
24 mm	17	102 mm	83 35 107
24 mm	15	148 mm	83 35 106
40 mm	11	74 mm	83 35 131
40 mm	10	102 mm	83 35 137
40 mm	9	148 mm	83 35 136
56 mm	8	74 mm	83 35 151
56 mm	8	102 mm	83 35 157
56 mm	7	148 mm	83 35 156

Board Panel
W = 660 mm, H = 486 mm

Visible Edge	Rows	Doc. Height	Item No.:
24 mm	19	54 mm	83 35 300
24 mm	18	74 mm	83 35 301
24 mm	17	102 mm	83 35 307
24 mm	15	148 mm	83 35 306
40 mm	11	74 mm	83 35 331
40 mm	10	102 mm	83 35 337
40 mm	9	148 mm	83 35 336
56 mm	8	74 mm	83 35 351
56 mm	8	102 mm	83 35 357
56 mm	7	148 mm	83 35 356

Board Panel
W = 220 mm, **H = 726 mm**

Visible Edge	Rows	Doc. Height	Item No.:
24 mm	29	54 mm	83 35 120
24 mm	28	74 mm	83 35 121
24 mm	27	102 mm	83 35 127
24 mm	25	148 mm	83 35 126
40 mm	17	74 mm	83 35 141
40 mm	16	102 mm	83 35 147
40 mm	15	148 mm	83 35 146
56 mm	12	74 mm	83 35 161
56 mm	12	102 mm	83 35 167
56 mm	11	148 mm	83 35 166

Board Panel
W = 660 mm, **H = 726 mm**

Visible Edge	Rows	Doc. Height	Item No.:
24 mm	29	54 mm	83 35 320
24 mm	28	74 mm	83 35 321
24 mm	27	102 mm	83 35 327
24 mm	25	148 mm	83 35 326
40 mm	17	74 mm	83 35 341
40 mm	16	102 mm	83 35 347
40 mm	15	148 mm	83 35 346
56 mm	12	74 mm	83 35 361
56 mm	12	102 mm	83 35 367
56 mm	11	148 mm	83 35 366

Free-standing frames for »fixed frame« boards on page 26

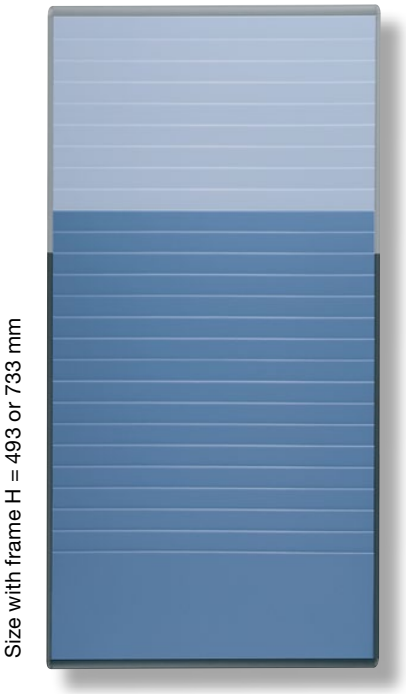
Expansion Board to expand
the basic model downwards

Board Panel W = 220 mm, H = 480 mm

Visible Edge	Rows	Doc. Height	Item No.:
24 mm	20	54 mm	83 36 100
24 mm	20	74 mm	83 36 101
24 mm	20	102 mm	83 36 107
24 mm	20	148 mm	83 36 106
40 mm	12	74 mm	83 36 131
40mm	12	102 mm	83 36 137
40mm	12	148 mm	83 36 136
56 mm	8	74 mm	83 36 151
56 mm	8	102 mm	83 36 157
56 mm	8	148 mm	83 36 156

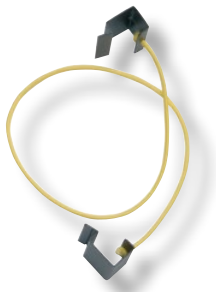
Board Panel W = 220 mm, H = 720 mm

Visible Edge	Rows	Doc. Height	Item No.:
24 mm	30	54 mm	83 36 120
24 mm	30	74 mm	83 36 121
24 mm	30	102 mm	83 36 127
24 mm	30	148 mm	83 36 126
40 mm	18	74 mm	83 36 141
40 mm	18	102 mm	83 36 147
40 mm	18	148 mm	83 36 146
56 mm	13	74 mm	83 36 161
56 mm	13	102 mm	83 36 167
56 mm	13	148 mm	83 36 166



Size with frame W = 246 mm

including
- 2 lateral frame profiles with connectors
- connecting trim horizontal
- mounting kit



Dateline Cursor
3 mm in dia., yellow, to hook into top and bottom frame of planning board

Length:		
	480 mm	Item No.: 87 69 503
	720 mm	Item No.: 87 69 523
	960 mm	Item No.: 87 69 543
	1200 mm	Item No.: 87 69 563
	1440 mm	Item No.: 87 69 583

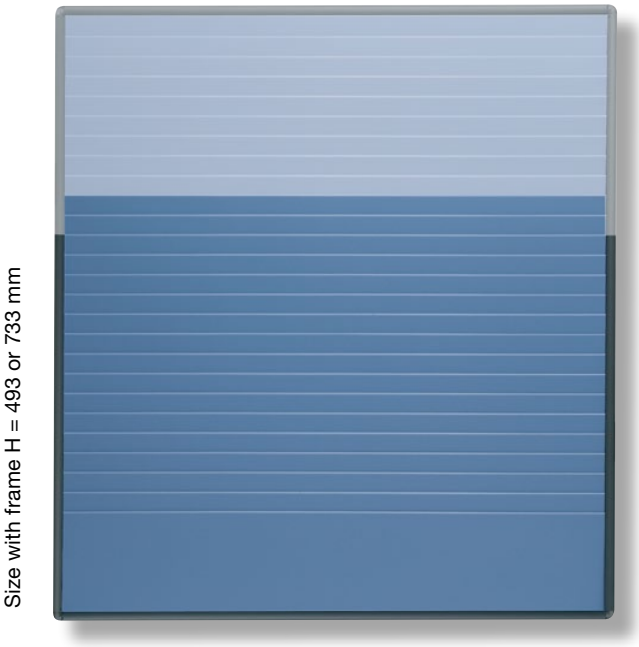
Expansion Board to expand
the basic model downwards

Board Panel W = 660 mm, H = 480 mm

Visible Edge	Rows	Doc. Height	Item No.:
24 mm	20	54 mm	83 36 300
24 mm	20	74 mm	83 36 301
24 mm	20	102 mm	83 36 307
24 mm	20	148 mm	83 36 306
40 mm	12	74 mm	83 36 331
40 mm	12	102 mm	83 36 337
40 mm	12	148 mm	83 36 336
56 mm	8	74 mm	83 36 351
56 mm	8	102 mm	83 36 357
56 mm	8	148 mm	83 36 356

Board Panel W = 660 mm, H = 720 mm

Visible Edge	Rows	Doc. Height	Item No.:
24 mm	30	54 mm	83 36 320
24 mm	30	74 mm	83 36 321
24 mm	30	102 mm	83 36 327
24 mm	30	148 mm	83 36 326
40 mm	18	74 mm	83 36 341
40 mm	18	102 mm	83 36 347
40 mm	18	148 mm	83 36 346
56 mm	13	74 mm	83 36 361
56 mm	13	102 mm	83 36 367
56 mm	13	148 mm	83 36 366



Size with frame W = 686 mm

including
- 2 lateral frame profiles with connectors
- connecting trim horizontal
- mounting kit

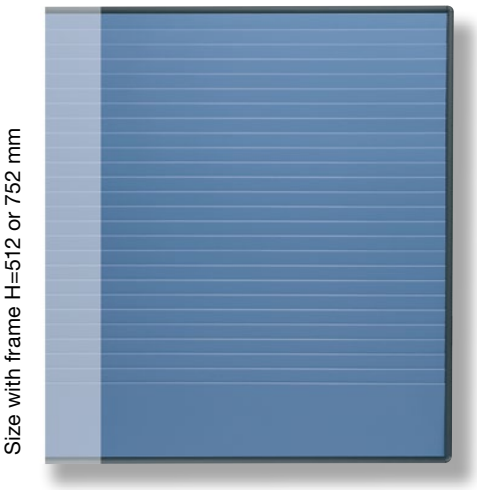
Expansion Board to expand the basic model to **the right**

Board Panel W = 220 mm, H = 486 mm

Visible Edge	Rows	Doc. Height	Item No.:
24 mm	19	54 mm	83 37 100
24 mm	18	74 mm	83 37 101
24 mm	17	102 mm	83 37 107
24 mm	15	148 mm	83 37 106
40 mm	11	74 mm	83 37 131
40 mm	10	102 mm	83 37 137
40 mm	9	148 mm	83 37 136
56 mm	8	74 mm	83 37 151
56 mm	8	102 mm	83 37 157
56 mm	7	148 mm	83 37 156

Board Panel W = 220 mm, H = 726 mm

Visible Edge	Rows	Doc. Height	Item No.:
24 mm	29	54 mm	83 37 120
24 mm	28	74 mm	83 37 121
24 mm	27	102 mm	83 37 127
24 mm	25	148 mm	83 37 126
40 mm	17	74 mm	83 37 141
40 mm	16	102 mm	83 37 147
40 mm	15	148 mm	83 37 146
56 mm	12	74 mm	83 37 161
56 mm	12	102 mm	83 37 167
56 mm	11	148 mm	83 37 166



Size with frame W = 233 or 673 mm

including
- 2 lateral profiles with connectors
- connecting trim horizontal
- mounting kit

Expansion Board to expand the basic model to **the right**

Board Panel W = 660 mm, H = 486 mm

Visible Edge	Rows	Doc. Height	Item No.:
24 mm	19	54 mm	83 37 300
24 mm	18	74 mm	83 37 301
24 mm	17	102 mm	83 37 307
24 mm	15	148 mm	83 37 306
40 mm	11	74 mm	83 37 331
40 mm	10	102 mm	83 37 337
40 mm	9	148 mm	83 37 336
56 mm	8	74 mm	83 37 351
56 mm	8	102 mm	83 37 357
56 mm	7	148 mm	83 37 356

Board Panel W = 660 mm, H = 726 mm

Visible Edge	Rows	Doc. Height	Item No.:
24 mm	29	54 mm	83 37 320
24 mm	28	74 mm	83 37 321
24 mm	27	102 mm	83 37 327
24 mm	25	148 mm	83 37 326
40 mm	17	74 mm	83 37 341
40 mm	16	102 mm	83 37 347
40 mm	15	148 mm	83 37 346
56 mm	12	74 mm	83 37 361
56 mm	12	102 mm	83 37 367
56 mm	11	148 mm	83 37 366

47 Expansions

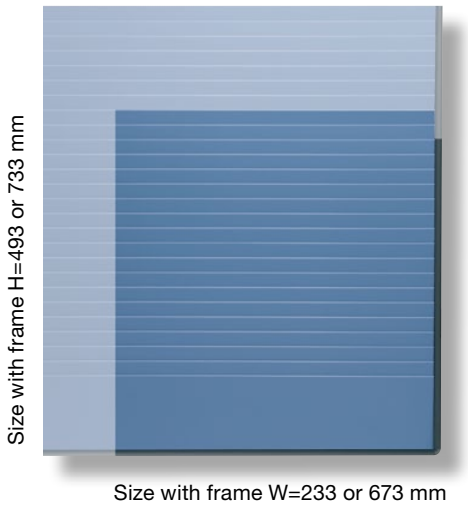
Expansion Board to expand the basic model to **the right**

Board Panel W = 220 mm, H = 480 mm

Visible Edge	Rows	Doc. Height	Item No.:
24 mm	20	54 mm	83 38 100
24 mm	20	74 mm	83 38 101
24 mm	20	102 mm	83 38 107
24 mm	20	148 mm	83 38 106
40 mm	12	74 mm	83 38 131
40 mm	12	102 mm	83 38 137
40 mm	12	148 mm	83 38 136
56 mm	8	74 mm	83 38 151
56 mm	8	102 mm	83 38 157
56 mm	8	148 mm	83 38 156

Board Panel W = 220 mm, H = 720 mm

Visible Edge	Rows	Doc. Height	Item No.:
24 mm	30	54 mm	83 38 120
24 mm	30	74 mm	83 38 121
24 mm	30	102 mm	83 38 127
24 mm	30	148 mm	83 38 126
40 mm	18	74 mm	83 38 141
40 mm	18	102 mm	83 38 147
40 mm	18	148 mm	83 38 146
56 mm	13	74 mm	83 38 161
56 mm	13	102 mm	83 38 167
56 mm	13	148 mm	83 38 166



Size with frame W=233 or 673 mm

including
- connecting trim horizontal and vertical
- mounting kit

Expansion Board to expand the basic model to **the right**

Board Panel W = 660 mm, H = 480 mm

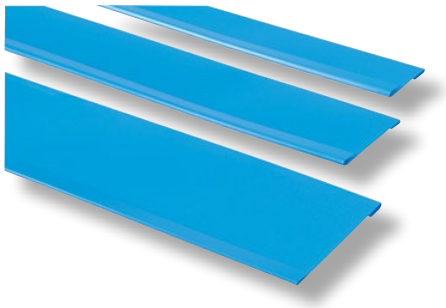
Visible Edge	Rows	Doc. Height	Item No.:
24 mm	20	54 mm	83 38 300
24 mm	20	74 mm	83 38 301
24 mm	20	102 mm	83 38 307
24 mm	20	148 mm	83 38 306
40 mm	12	74 mm	83 38 331
40 mm	12	102 mm	83 38 337
40 mm	12	148 mm	83 38 336
56 mm	8	74 mm	83 38 351
56 mm	8	102 mm	83 38 357
56 mm	8	148 mm	83 38 356

Board Panel W = 660 mm, H = 720 mm

Visible Edge	Rows	Doc. Height	Item No.:
24 mm	30	54 mm	83 38 320
24 mm	30	74 mm	83 38 321
24 mm	30	102 mm	83 38 327
24 mm	30	148 mm	83 38 326
40 mm	18	74 mm	83 38 341
40 mm	18	102 mm	83 38 347
40 mm	18	148 mm	83 38 346
56 mm	13	74 mm	83 38 361
56 mm	13	102 mm	83 38 367
56 mm	13	148 mm	83 38 366

Accessories for KANBAN Boards

Limiting Strips
with the limiting strips the rows to insert the KANBAN cards are reduced to the amount of KANBAN cards.



Limiting Strips
plastic, blue, self-clipping, 660 mm long
10 strips = 1 PK
for visible egde
24 mm Item No.: 83 71 212
40 mm Item No.: 83 71 412
56 mm Item No.: 83 71 512

Marker Bars in the traffic-light colours red, yellow and green

Marker Bars
660 mm long, 1 PK = 2 pieces
red Item No.: 83 71 601
yellow Item No.: 83 71 602
green Item No.: 83 50 116

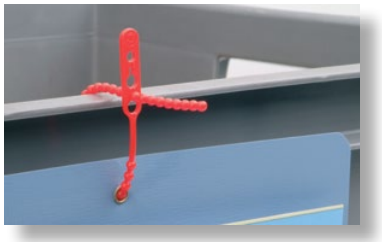
Cutting to size
of limiting strips or marker bars
to the desired lengths
Item No.: 89 50 787

Document Pocket
The document pockets ensure that the KANBAN cards are securely and neatly attached to products or containers. The transparent pocket is firmly sealed to the hard foil backing so that it can be re-used many times.

In addition to the version with a tear-proof metal eye, we also offer self-adhesive and magnetic document pockets in other formats.

Document Pocket
for size A5, landscape grey-blue, capacity approx. 10 mm metal eye at centre top
Item No.: 76 00 391

Fixing Tie
to securely attach and remove from meshed boxes and containers
red, length approx. 190 mm
1 PK = 100 pieces
Item No.: 89 51 108



Board Nail
for attaching document pockets to soft undergrounds, such as cardboard boxes
black, 1 PK = 200 pieces
Item No.: 89 51 107

KANBAN – Control by using the »traffic light system«

The KANBAN Board is set up according to the company's specific requirements, but its function is always similar: The cards are inserted in the pockets of the board by row or column. The card pockets often have different colours. Cards are first inserted in the green pockets. The first KANBAN card that reaches the yellow zone signals that the predefined lot size has been reached so that production can be started. A card that reaches the red zone indicates that production must be started because, otherwise, the supply of the following processes would be at risk.

Fig.: Cascading Display KANBAN Board

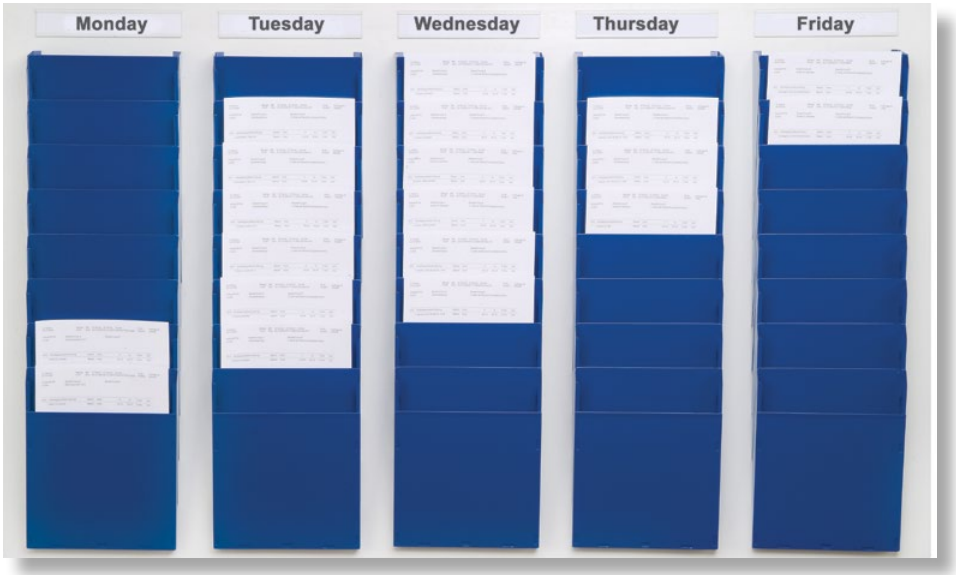


Fig.: Cascading Display, work distribution for the week

Fig.: Cascading Display set up in columns by departments

Fig.: Cascading Display, order overview with status indication

The Cascading Display System

used as filing and display system with the stable metal compartments literally keeps everything in order. The compartments are mounted overlapping on the wall and are able to hold many, even bulky documents by using little space. The capacity is about 15 mm. By simply putting the compartments together it allows you to expand the system downwards, or by adding an additional basic unit to the side.

Basic Unit Cascading Display
consisting of:
1 set of wall mounting brackets
2 compartments, 1 cover plate

Paper Size	W	VE	Item No.:
A6 portrait	110 mm	38 mm	81 13 22*
A5 landscape	235 mm	38 mm	81 13 24*
A5 portrait	160 mm	45 mm	81 13 25*
A4 landscape	307 mm	45 mm	81 13 27*
A4 portrait	235 mm	68 mm	81 13 29*
210x102 mm	218 mm	25 mm	81 13 36*

Cascading Display Compartment
for expansion of the basic unit downwards, 2 pieces = 1 PK

Paper Size	W	D	H	VE	Item No.:
A6 portrait	110	15	135	38 mm	81 11 02*
A5 landscape	235	15	135	38 mm	81 11 04*
A5 portrait	160	15	200	45 mm	81 11 05*
A4 landscape	307	15	200	45 mm	81 11 07*
A4 portrait	235	15	290	68 mm	81 11 09*
210x102	218	15	90	25 mm	81 11 16*

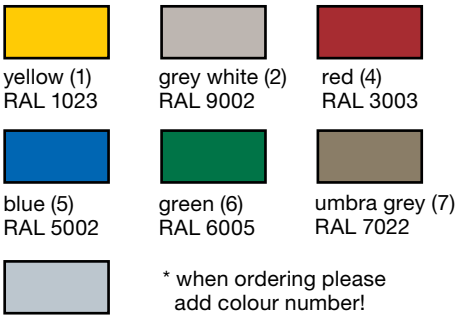
W = width, D = depth, H = height, VE = visible edge

Transparent Self-Adhesive Tab
for cascading display, W = 50 mm, H = 36 mm
25 pieces = 1 PK
Item No.: 82 75 401

Magnetic Adhesion
for Basic Unit Cascading Display and at max. 2 additional compartments, not retrofittable.
Item No.: 81 90 002

Support Bracket (without figure)
for heavily loaded compartments and/or when more than 10 compartments are mounted below each other the support bracket is recommended
W = 100 mm, 1 PK = 2 pieces
Item No.: 81 14 013

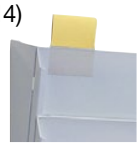
Colour Scale



yellow (1) RAL 1023
grey white (2) RAL 9002
red (4) RAL 3003
blue (5) RAL 5002
green (6) RAL 6005
umbra grey (7) RAL 7022
grey alum. (0) RAL 9007

* when ordering please add colour number!

Labels
for transparent self-adhesive tab
Colours: white (02), yellow (04), pink (08), blue (12), green (14)
5 labels = 1 strip
2 strips = 1 PK
Item No.: 82 85 4*



In 5 assorted colours,
10 labels per colour = 1 PK
Item No.: 82 85 455

*when ordering please add colour number!

Cascading Display Compartment Cover Plate
1 piece = 1 PK

Paper Size	W	H	Item No.:
A6 portrait	107 mm	97 mm	81 15 02*
A5 landscape		232 mm	97 mm
81 15 04*			
A5 portrait	157 mm	155 mm	81 15 05*
A4 landscape		304 mm	155 mm
81 15 07*			
A4 portrait	232 mm	222 mm	81 15 09*
210x102 mm	215 mm	65 mm	81 15 16*

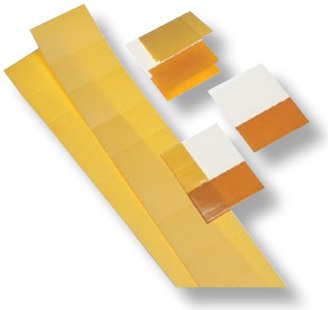
The Wall Pocket System

Use the wall pockets to sort and distribute documents. »How can I have my forms within reach, how can I organize mail distribution at work, and how can I identify the contents easily?« – by using the wall pockets with its transparent pockets and its visible edge of approx. 60 mm. It can easily be mounted to the wall and expanded.

51 Wall Pockets

Wall Pocket
with 4 pockets for documents
for document size A5 landscape
visible edge = 60 mm
Colour: umbra grey
W = 255 mm, H = 350 mm, D = 50 mm
Item No.: 81 41 107

Wall Pocket
with 2 pockets for documents
size A4 landscape
visible edge = 60 mm
Colour: umbra grey
W = 360 mm, H = 295 mm, D = 80 mm
Item No.: 81 41 207

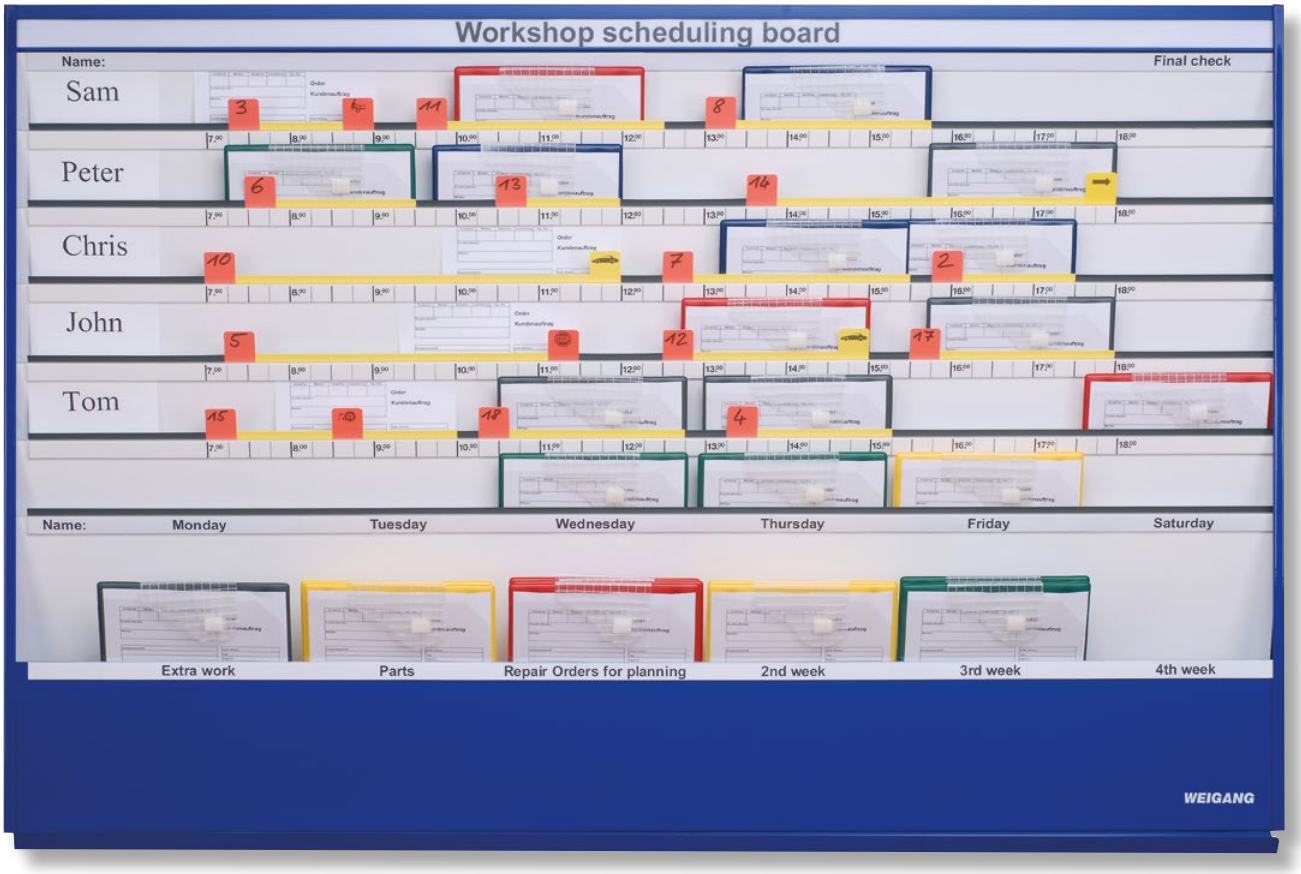


Transparent Self-Adhesive Tab
for wall pocket, W = 50 mm, H = 36 mm
25 pieces = 1 PK
Item No.: 82 75 401

Labels
for transparent self-adhesive tab
colours: white (02), yellow (04),
pink (08), blue (12), green (14)
5 labels = 1 strip, 2 strips = 1 PK
Item No.: 82 85 4*

in 5 assorted colours,
10 labels per colour = 1 PK
Item No.: 82 85 455

* when ordering please add colour number!



Workshop Scheduling Board

Customer satisfaction and improvement of economic results by using the workshop scheduling board.

Quick Overview:

- utilisation of work shop capacity
- allocation of work to the individual employees
- job orders in process
- job orders on hold
- completed job orders for inspection
- special instructions

Job Order Pocket

- holds all documents and the car keys
- assignment of work stations
- document collector during work
- initiate final check-up and invoicing

Set-Up and Function

The work shop scheduling board is simple and clear. The foreman allocates the job orders to the individual work stations by using job order pockets. Inside of them all documents are kept including the scheduling copy.

The right edge of the pocket lines up with the planned completion date. At the beginning of the work the mechanic takes the entire job order pocket, and only the scheduling copy remains in the board.

Planning for 5 or 10 employees can be done with the workshop scheduling board. In a further row orders are planned in advance for the following week by individual days.

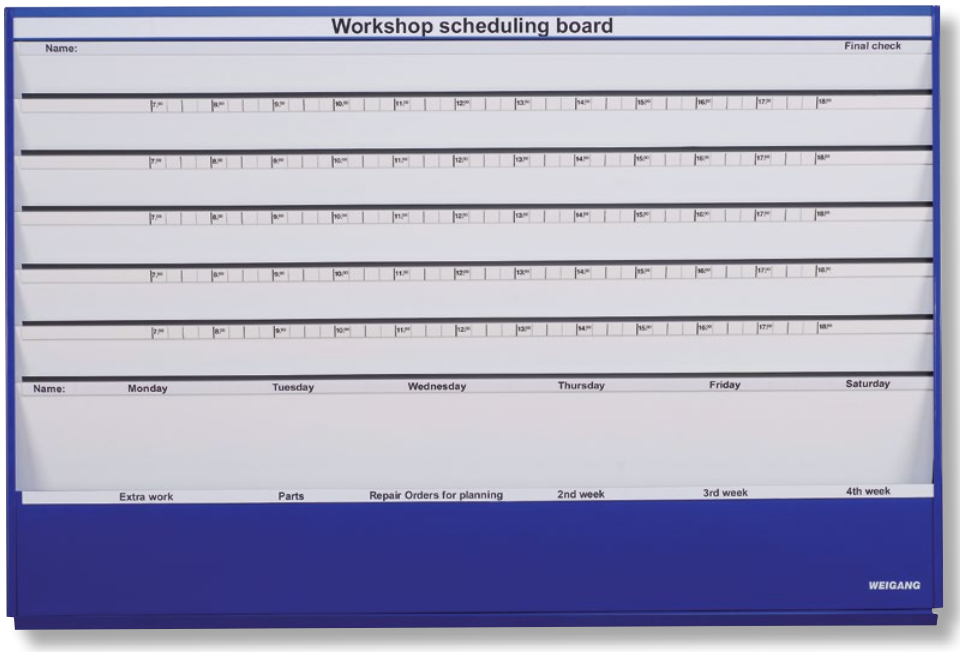
Additionally, the workshop scheduling board has a pre-allocation compartment at the bottom for »alternative work«, »parts« or »orders to be scheduled« as well as for 3 subsequent weeks.

The allocated time for the

individual order can be marked with a yellow signal strip, which is inserted in the channel above the time scale. An additional status signal can be displayed with the icon cards, e.g.

- customer is waiting, consultation
- foreman/warehouse, rental car
- stop, break etc.

After completion of the job order, the scheduling copy together with the job order pocket is placed in the column final inspection on the board.



Workshop Scheduling Board, 6 rows for 5 work stations
incl. scales, label strips, icon cards, name cards and mounting kit

For document size A4 portrait
W = 1490 mm, H = 965 mm, D = 103 mm
Item No.: 83 42 015

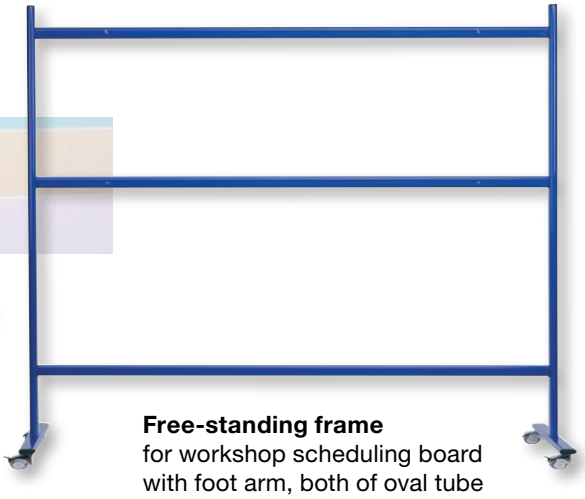
For document size A5 portrait
W = 1490 mm, H = 865 mm, D = 73 mm
Item No.: 83 42 017

Workshop Scheduling Board, 12 rows for 11 work stations
incl. scales, label strips, icon cards, name cards and mounting kit

For document size A4 portrait
W = 1490 mm, H = 1505 mm, D = 103 mm
Item No.: 83 42 016

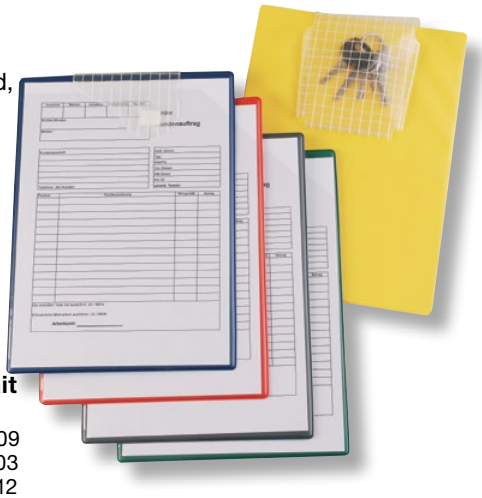
For document size A5 portrait
W = 1490 mm, H = 1405 mm, D = 73 mm
Item No.: 83 42 018

W = width, H = height, D = depth



53 Workshop Scheduling Board

Job Order Pocket
for workshop scheduling board, with key compartment on the back side and 2 punched holes for key ring or cord



For document size A4 portrait
W = 224 mm, H = 313 mm

Colour: blue	Item No.: 83 49 009
Colour: red	Item No.: 83 50 103
Colour: grey	Item No.: 83 49 012
Colour: green	Item No.: 83 50 124
Colour: yellow	Item No.: 83 50 125

For document size A5 portrait
W = 162 mm, H = 226 mm

Colour: blue	Item No.: 83 49 008

Free-standing frame
for workshop scheduling board with foot arm, both of oval tube and floor gliders
Colour: blue RAL 5002
W = 1565 mm, H = 1850 mm
Item No.: 89 19 153

Castors for free-standing frame
1 PK = 4 castors, 2 lockable
H = 100 mm
Item No.: 78 58 101

Label Strips
in yellow and red
perforated every 24 mm (=15 min),
W = 288 mm, H = 31 mm
100 pieces = 1 PK

Yellow	Item No.: 83 50 011
Red	Item No.: 83 50 227

Icon Cards
with symbols in yellow and red
W = 36 mm, H = 60 mm
100 cards = 1 PK
Item No.: 83 50 026

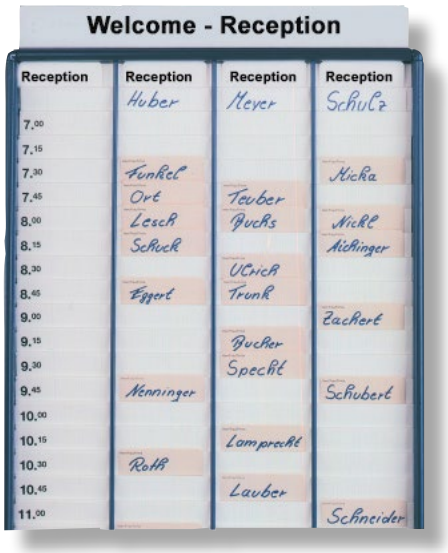
Scales (no fig.)
for workshop scheduling board, divided, self-adhesive, 5x 0-24 hours, 3x Mon-Sun, 1x pre-distributor
Item No.: 83 50 010

Name Cards
for reception board
W = 86 mm, H = 54 mm
250 cards = 1 PK
Item No.: 83 50 255

Cards
for acceptance and time disposition
7:00 h, 7:15 h until 18:45 h
W = 86 mm, H = 49 mm
60 Pieces = 1 PK
Item No.: 83 50 015

Mobile Stand for reception board,
height-adjustable 1730-2030 mm,
foot diameter of 700 mm,
2 castors lockable,
Colour: blue RAL 5002
Item No.: 09 31 142

Self-Adhesive Labels
for disposition board 7:00 h,
7:15 h until 18:45 h
52 labels = 1 SH
Item No.: 83 50 013



Reception Board for Customer Service Representative
including
- Name Cards
- Acceptance Cards
- Time Management Cards

The Reception Board

- solid planning board system with flexible, self-clipping rows to hold name and time cards
- for 3 or 6 customer service representatives
- centrally placed at the reception area with mobile stand
- ensures a smooth reception procedure at customer service

3 customer service representatives
W = 424 mm, H = 988 mm
T = 40 mm, 39 rows
Item No.: 83 42 205

6 customer service representatives
W = 728 mm, H = 988 mm
T = 40 mm, 39 rows
Item No.: 83 42 206

Disposition Board
for document size A4 portrait, visible edge 20 mm,
W = 247 mm, H = 1200 mm, D = 80 mm
45 rows, incl. 1 set of self-adhesive labels
7:00 h, 7:14 h, until 18:45 h
Item No.: 83 42 105

The Disposition Board

- provides a smooth flow of the disposition in the shop
- board panel with overlapping flexible plastic rows
- closed on the side to support the slots

InfoSpin – Information Pillar
6 panels for magnetic notices up to size A3 landscape, grey white surface in RAL 9002, frame made of matt anodized aluminium profiles, top and bottom plate aluminium grey RAL 9007, 6 castors, three are lockable.
Display Area:
Width = 430 mm, Height = 1900 mm
Overall Size:
Approx. 1040 mm in dia., H = 1980 mm
Item No.: 82 01 104
Will be delivered completely assembled

InfoSpin – Information Pillar

Large display area on little space.

The clou of the mobile pillar is the unusual star-shaped base layout

This results in six panels tilted inwards.

InfoSpin provides an area of almost 5 square meters for the display of notices.

A grey-white surface, top and base plate in aluminium grey – the design and colour is suitable for all surroundings.

6 castors are mounted on the base of the information pillar.

The soft tread allows InfoSpin to be easily moved around if necessary. When placed at the desired location, lockable castors provide a secure standing position.

Perforated Plate
for extension of base plate
W = approx. 600 mm, D = approx. 130 mm,
H = approx. 330 mm, in alumin. grey RAL 9007
Item No.: 89 31 837

MobilO
Mobile high desk for flexible and ergonomic working.
W = approx. 700 mm, D = approx. 700 mm, H = approx. 1100 mm,
4 columns and 2 base arms of oval tube, 4 castors, 2 lockable, side panels made of perforated plate, metal parts in aluminium grey RAL 9007, writing surface
W x D = 700 x 450 mm, tiltable, vertically adjustable from 1050 to 1250 mm
body with slide-out key board shelf and stationary drawer, height-adjustable shelf, body to be closed by lockable sliding roller shutter.

Body in **maple finish**
Item No.: 89 31 832

Body in **graphite finish**
Item No: 89 31 833

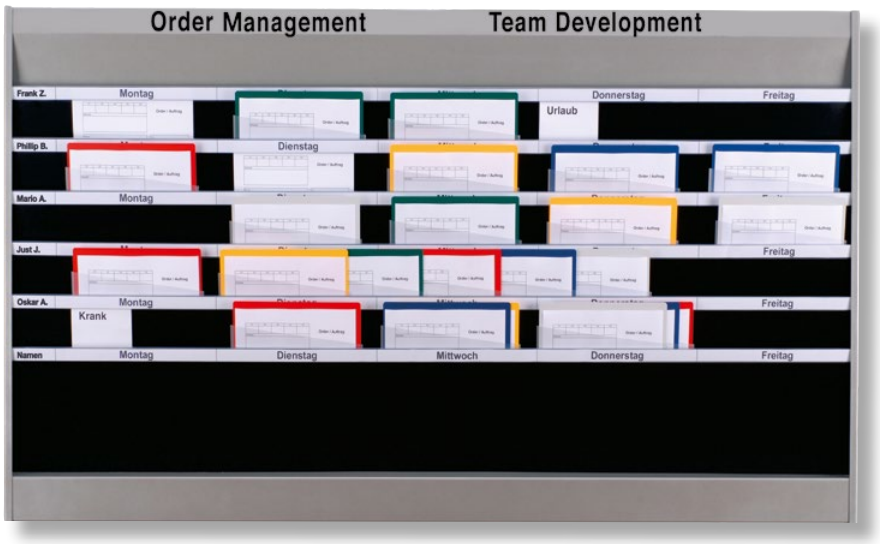
Pullout (no fig.)
for suspension files
Item No.: 89 51 138

Lean Management

In recent years, lean management and lean administration methods have been increasingly accepted in many fields of professional life. Leans means »adding value without waste« – with the objective of utilizing resources optimally, assuring customer satisfaction and improving the competitive situation of enterprises permanently. Two new tools for optimising administrative processes are for example the TeamBoard for delivery control or the OrgaBoard for order distribution at the development department.

TeamBoard
consisting of a graphite colour base plate with a size of:
W = approx. 1900 mm
H = approx. 850 mm
with 35 silver (RAL 9007) coloured compartments of the cascading display system
The labelling of the title text strip as well as the column text strip can be freely selected.
Item No.: 81 19 900

OrgaBoard
consisting of a silver (RAL 9007) coloured body with 5 high quality, black compartment rows, which will hold documents or OrgaPockets in paper size A4 portrait.
Visible edge is approx. 45 mm, capacity is approx. 16 mm
W = 1490 mm, H = 790 mm, D = 88 mm
Item No.: 83 49 026



OrgaPockets
made of coloured plastic are able to hold documents up to a thickness of 5 mm in transparent bags on the front and rear side. Smart assignment of colours opens up further information levels catching the eye on the spot. The colour code can provide information about processing priorities, complaints, etc.

for paper size A4 portrait
W = 222 mm, H = 312 mm
5 pieces = 1 PK

Colours	Item No.:
light grey	83 49 021
blue	83 49 022
red	83 49 023
yellow	83 49 024
green	83 49 025

.....are also available in our catalogues:

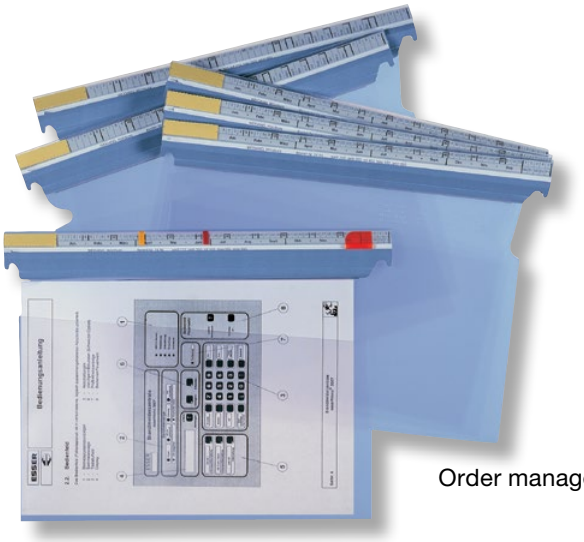
Visualisation

Pocket Systems

The organisation pockets from *WEIGANG*
are intelligent memory aides! The pocket top is equipped with a scheduling bar with signal tabs indicating deadlines: Which job is of particular importance today? When does which order have to be settled? When does which customer have to be called again? Whether loose or filed, from business card to order document – the Datoclip* pockets accommodate all papers of one job file.

Most important for an efficient project management is the greatest possible transparency in all stages of the project, and of key dates. An efficient project management enables you to detect capacity requirements timely and to take measures immediately. ***WEIGANG***'s suspension pockets equipped with scheduling bars are designed to meet the requirements of an efficient project management.

They do not only offer easy scheduling and a clear overview of the schedules of individual projects but of all projects in progress or on hold. The ***WEIGANG*** suspension pocket system is an important tool for a comprehensive and efficient organisation of the project management.



Order management

For *WEIGANG* visualisation – information, goals, processes and results displayed simply and understandably – has always been a key subject

Decades of experience in the production and sale of organisational solutions has generated/developed a wide range of products and applications, which provide our customers a wide variety of individual solutions.

A paperless office is still a dream that cannot be implemented, and at some locations there isn't even a computer.

We took this comment made by one of our customers and revised our forms.

We are offering administrative aids from purchase requisition to request for vacation in a new design.

Are you curious?
Call us!

Our contact address is on the back of this catalogue.

WEIGANG

Organisational Solutions

Your ***WEIGANG*** sales partner

WEIGANG-Vertriebs-GmbH

Kapellensteige 20
D-97246 Eibelstadt

Phone: (+49) 0 93 03 / 98 160-0
Fax: (+49) 0 93 03 / 98 160-20

E-Mail: wvg@weigang.de
Internet: www.weigang.de